

Dark Brown Soft Sugar

Revision Date: 30th June 2021 Specification Number: MBRW-DBSS

Revision Number: 5.0

Alternative names Pure cane sugar, Cane sugar, Sugar, Brown sugar, Dark soft brown sugar.

Product Description

A moist sugar with fine, quick dissolving crystals and a dark brown appearance. The moisture, colour & flavour come from molasses extracted as part of the cane sugar refining process.

Dark brown soft cane sugar has a moistness and deep, rich molasses flavour make it ideal for full-flavoured or savoury recipes. Often used in brownies, gingerbread, coffee or chocolate cakes, fudge, BBQ sauce, marinades, sweet and sour sauce, and pancake syrups. It is also used in savoury dishes like pies.

Ingredient Declaration: Cane sugar, Cane molasses

Botanical Source of sugar: Sugar cane.

Chemical and Physical Characteristics

Total Sugars	93.5 – 96.0%.
Typical Non Sugars (Ash & Organic)	3.6% typical.
Colour (L*)	35-42.5 (Hunter)
Water	2.6% max.

Microbiological Characteristics

Mesophilic bacteria/g	500 cfu max.
Yeasts/g	100 cfu max.
Moulds/g	100 cfu max.
Salmonellae	Not detected in 25g.
E. Coli	Not detected in 1g.
Staph Aureus	Not detected in 1g.

Food Safety

SO2	<10 mg/kg.
Lead	0.5 mg/kg max.
Arsenic	1.0 mg/kg max.
Copper	10 mg/kg max.

Packaging

The product is available in 25kg, 3kg, 1kg and 500g pack sizes.

Issued by: E. Akerman



Approved by: P. Davidson



Product Specification

Shelf Life: Cane sugar will remain in good condition if stored in a cool, dry place. However, it can go hard. Therefore in industrial pack size it is recommended that these are used within two years.

Retailer pack sized product is printed with a two year durability labelling on each pack. This is labelled up stating 'best before end month year'.

Storage Conditions

Store in ambient conditions, avoiding extremes in temperature and humidity.

Allergen Status: This product is Allergen free as defined by European Regulation (EU) 1169/2011 and European Commission Regulation (EC) 41/2009 (Gluten \leq 20ppm).

GMO Status: This product is not derived from a genetically modified crop and does not contain GM materials as defined by European Commission Regulations (EC) 1829/2003 and (EC) 1830/2003.

Place of Production/ Packaging: This product is produced in the UK using raw cane sugar of non-UK Origin.

Origin of primary production: Cane sugar is non-UK origin (See Country of origin statement)

Fair Trade: This product is available as Fair Trade.

Religious certification: Kosher Pareve (non Passover) and Halal.

Mandatory Nutritional Information (per 100g)*

Energy (kJ)	1700
Energy (kcal)	400
Fat (g)	0
of which saturates	0
Carbohydrate (g)	100
of which Sugars	100
Protein (g)	0.1
Salt** (g)	0.08

***Salt content is exclusively due to the presence of naturally occurring sodium*

Additional Nutritional Information (per 100g)*

Fibre (g)	0
Sodium (mg)	31

**Reference regarding nutrition data: Nutrient values from sugar industry standard data and McCance and Widdowson 8 th Edition. Energy values are calculated from these figures.*

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