



RH Amar Product Specification

Date Created:	01-Feb-13	Date revised:	10-Aug-14
Created by:	Nick Mason	Approved by:	Markus Endt
Product:	Anchovy Fillets in Vegetable Oil	Brand Name:	Cooks & Co (CC031)
Product Description:	Anchovy fillets in vegetable oil		
Product Ingredients:			
Ingredient (QUID - in order)	%	Country of Origin	E-Number
Anchovies	69	Morocco	
Vegetable oil	31		
Salt (from anchovies)	15		
Breakdown any compound ingredients above. E.g. milk chocolate, mayonnaise, mustard, brine.			
Country of Product manufacture:	Morocco		
Site details of Product manufacture:	Agadir Ocean, Route de Taroudant, Aziou ait Melloul, Morocco		
Sensory Attributes:			
Appearance: Typical slender anchovy fish fillets in oil			
Colour: Brown with hints of pink flesh			
Flavour: Salty, fish - typical of anchovy			
Texture: Soft, tender but not broken			
Aroma: Typical of fish			
Chemical Analysis:	Target	Frequency	Tolerances
Size - thickness	0.3cm	each batch	±0.1cm
Size - width	1.3cm	each batch	±0.4cm
Size - length	9.4cm	each batch	±2.5cm
Salt	15%	each batch	min 15%
pH	>4.2	each batch	<5.6
aW	<0.82	each batch	
Moisture	<55%	each batch	

Microbiological Specification	Target	Frequency	Tolerances
Total viable count	0 cfu/g	each batch	
Yeasts			
Moulds			
Histamine	<200ppm	each batch	
Staphylococcus aureus	Negative	each batch	
Salmonella (absent in 25g)	Absent	each batch	
E. coli	Absent	each batch	
Coliforms			
Clostridium perfringes			
Clostridium botulinum			
Listeria sp.			
Allergen Information (Contains - yes / no)			
	Contains (intentionally added - yes / no)	Contains trace (through cross-contamination - yes / no)	
Cereals Containing Gluten (<i>Wheat, Rye, Barley, Oats, Spelt, Kamut</i>) (excl. <i>wheat glucose syrup</i>)	No	No	
Milk (<i>Cow, Goat, Sheep, Buffalo, inc. Lactose</i>)	No	No	
Eggs (<i>inc. Lecithin if from Egg Source</i>)	No	No	
Nuts (<i>excl. Pine Nuts, Chestnuts, Nutmeg, Coconut</i>)	No	No	
Peanuts	No	No	
Soya (<i>Soya beans, Soya Derivatives, inc. Lecithin's</i>)	No	No	
Fish (<i>exc isinglass – fining agent in beer</i>)	Yes - Anchovy	Yes	
Molluscs	No	No	
Crustaceans	No	No	
Celery (<i>Inc. Celeriac</i>)	No	No	
Mustard	No	No	
Sesame Seeds	No	No	
Sulphur Dioxide (<i><10mg/Kg, inc. Sulphites</i>)	No	No	
Lupin	No	No	
Genetically Modified Materials (assess maize & soya)	No	No	
Engineered Nanomaterial	No	No	
Vegetable Oils (please specify individual types)	Sunflower oil	No	

Transfat material (excluding naturally occurring Trans fats)		No	No		
Caffeine		No	No		
Pesticide Residues		No	No		
Irradiated material		No	No		
Added colours		No	No		
Added preservatives		Salt	No		
Antioxidants		No	No		
Azo & Coal tar dyes , BHA/BHT, Benzoates		No	No		
MSG / Glutamates		No	No		
Hydrogenated Vegetable Protein / Textured Vegetable Protein		No	No		
Nutritional Declarations (per 100g / 100ml)		Calculated	Yes / No	Analysed	Yes / No
Energy (kJ)		670	Yes		
Energy (kcal)		160	Yes		
Fat		6	Yes		
of which	Saturate	2	Yes		
	Mono- unsaturate				
	Polyunsaturated				
Carbohydrate		0	Yes		
of which	sugar	0	Yes		
	polyols				
	starch				
Fibre					
Protein		28	Yes		
Sodium		6	Yes		
Salt		15	Yes		
Add vitamins & minerals on a separate sheet and attach to specification					
Has product been previously frozen? No					
EU health mark (milk & meat base products) N/A					
Pack size	365g		Serving /Portion size?	(252g Drained)	
Recognised Accreditations (please attach proof)		Organic		Freedom Foods	
BRC / IFS	Yes	Kosher	Yes	Halal	
ISO	No	Free Range		Protected Designation of Origin?	
Other:	IFS				

Packaging Detail:	Unit description:	Tin	Case description:	Shrink wrap pack
Breakdown of primary packaging with weights	printed tin 36.3g			
Breakdown of secondary packaging with weights	287g plastic shrink wrap			
Breakdown of tertiary packaging with weights				
Cases per layer	9			
Layers per pallet	8			
Product Shelf life (min at delivery)	180 days			
Product shelf life overall	545 days			
Expression of shelf life	Best before	Best before end	Use by	
Method of Best before coding (explanation of coding)	In k jet			
Storage Conditions - please specify:	Store cool and away from source of heat or direct sunlight			
Storage before opening:	Store cool and away from source of heat or direct sunlight			
Storage after opening:	Store refrigerated for max 7 days after opening			
Suitability	Vegetarian	No	Coeliac	Yes / No
	Vegan	No	Lactose Intolerant	Yes / No
	Diabetic	Yes / No	Halal	Yes / No
	Kosher	Yes / No		Yes / No
Ethical Trading (please include evidence of the below points)				
Does your company have an Ethical Sourcing & Trading Policy		Yes		
Is your company audited by an ETI or SMETA audit body?		No		
Does your company pay market/industry related wages (at least - government minimum living wage)		Yes		
Is your business prepared to complete an Ethical Self Audit issued by RH Amar?		Yes		
Do you have someone in your business that is responsible for Health& Safety and the Environment?		Yes		
Do you have a HSE Policy (please attach)		No		
Site Contact details		Markus Endt - RH Amar		
Main Technical Contact		Markus Endt - RH Amar		
Main Commercial Contact		Markus Endt - RH Amar - 07988818285		
24 hours Emergency contact		Markus Endt - RH Amar - 07988818285		

DIAGRAM 1: PRODUCTION OF SALTED ANCHOVIES IN OIL

