


HBS Foods Ltd

Nut Wharf, 90 Northfield Road, Dudley, West Midlands, DY2 9JQ
Tel: 01384 457705

Product specification for: Mixed Peel FM24

This product is stored and can be repacked in a factory that processes nuts and peanuts.

	<p>Description Cut mixed peel – mixture of mixed peel dice (orange and lemon) with Glucose Syrup</p>
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There are two possible suppliers with different countries of origin. The country of origin will be listed on the box label and on the COA. HBS Foods Ltd cannot control which origin is supplied.

Ingredients

Country of Origin		Italy		Netherlands	
Ingredients	Function	%	Country of Origin	%	Country of Origin
Orange Peel	Ingredient	44.45	Italy	46	Italy
Glucose – Fructose Syrup	Ingredient	35.42	Italy	21.5	France
Lemon Peel	Ingredient	11.22	Italy	11	Italy
Sugar	Ingredient	8.82	Italy	21.5	NL, BE, FR, DE
Citric acid (E330)	Acidity regulator	0.08	Austria	<1	China
Sulphur Dioxide (Residue)	Preservative	0.01	Turkey	0	n/a

Special diet suitability

Diet	Suitable	Comments
Coeliacs	Yes	Not tested.
Diabetics	Yes	
Lactose Intolerance	Yes	
Vegetarian	Yes	
Vegan	Yes	
Kosher	Yes	Manufacturer accredited, not HBS
Halal	Yes	Manufacturer accredited, not HBS
Nut and peanut allergy sufferers	No	All nuts and peanut handled at HBS Foods

Genetic modification/organisms	No
Irradiation	No
Palm Oil	No

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Allergens

Present	In Product	Italy Factory	Netherlands Factory	At HBS Foods	Comments
Nuts and nut derivatives	No	Yes	Yes	Yes	Controls in place.
Peanut and Peanut derivatives	No	No	No	Yes	
Celery and celery derivatives	No	No	No	No	
Garlic and garlic derivatives	No	No	No	No	
Mustard and mustard derivatives	No	No	No	No	
Yeast and yeast derivatives	No	No	No	No	
Fish/shell fish and derivatives	No	No	No	No	
Crustaceans/molluscs and derivatives	No	No	No	No	
Honey and honey derivatives	No	No	No	No	
Sesame and sesame derivatives	No	No	No	No	
Gluten and gluten derivatives	No	Yes	Yes	No	Controls in place.
Lupin and lupin derivatives	No	No	No	No	
Meat and meat derivatives	No	No	No	No	
Egg and egg derivatives	No	Yes	Yes	No	Controls in place.
Milk and milk derivatives	No	Yes	Yes	No	Controls in place.
Fruit and fruit derivatives	Yes	Yes	Yes	Yes	Controls in place.
Soya and soya derivatives	No	Yes	Yes	No	Controls in place.
Maize and maize derivatives	No	No	No	No	
Barley and barley derivatives	No	No	No	No	
Sulphur dioxide and sulphites	Yes*	Yes*	No	No	Residue <100ppm

Chemical / Micro / Physical Standards		Maximum levels	Test method
Flavour	On intake	Citrus. No off flavour	Organoleptic
Texture	On intake	Can be chewy	Organoleptic
Colour	On intake	Orange & yellow	Visual
Knobs (rosetta)	Supplier info	25/10kg	Visual inspection
Stalk fragments	Supplier info	5/10kg	Visual inspection
Pips or fragments	Supplier info	4 / kg	Visual inspection
Leaves or fragments	Supplier info	4 / kg	Visual inspection
Buttons / Eyes or fragments	Supplier info	50 / kg	Visual inspection
Discoloured Pieces	Supplier info	50 / kg	Visual inspection
Brix	Supplier info	71-78	Supplier test
Total reducing sugar	Supplier info	30-45%	Supplier test
ph	Supplier info	3.3-3.8	Supplier test
Sulphur Dioxide	Supplier info	100ppm	Supplier test
Salmonella	Per batch	Abs/100g	AOAC 993.07
Total viable count	Per batch	10,000Cfu/g	BS EN ISO 4833:
Enterobacteriaceae	Per batch	500Cfu/g	BS EN ISO 21528-2:
Yeast	Per batch	1000Cfu/g	Rapid test
Mould	Per batch	1000Cfu/g	Rapid test

Nutritional information per 100g – taken from Literature or Grower Specifications

Energy Value Kcal	314	Carbohydrate	76.0	Protein	0.0
Kj	1332	Of which sugars	70.0	Salt	0.4
Total fat	0.0	Dietary fibre	5.0		

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Packaging weights

Weight (Minimum)	12.5kg	10kg	5kg	3.5kg	10x1kg	4x3kg
Primary	Blue food grade liner – folded 25g 400x685x685	Blue food grade liner – folded 25g 400x685x685	Blue food grade liner – Folded 15g 300x530x530	Blue food grade liner – Folded 15g 300x530x530	Blue food grade bag Heat sealed 10g 200x350	Blue food grade bag Heat sealed 20g 315x455
Secondary (can be recycled)	Corrugated carton Taped top and bottom 410g 270x270x370	Corrugated carton Taped top and bottom 300g 240x270x370	Corrugated carton Taped top and bottom 250g 210x230x310	Corrugated carton Taped top and bottom 250g 140x230x320	Corrugated carton Taped top and bottom 300g 240x270x370	Corrugated carton Taped top and bottom 512g 300x270x370
Labelling	Description/weight/origin/best before date – traceability code consists of 4 digits/5 digits					
Palletising	Standard euro pallet used, shrink wrapped, cardboard layers used top and bottom.					

Metal detection

Type	Frequency	Where	Sensitivity
Magnets	Hourly	End of line	Rare earth - 10,000 pull
Metal detection	Hourly	Prior to despatch	3mm Fe/3.5mm Non Fe/4mm SS

Shelf life/Storage

Shelf life	6 months from date of manufacture. Minimum life on delivery 5 months.
Storage details	Store in a cool dry place, ambient or below, away from heat sources and strong odours.
Special instructions	Edible fruit products can be prone to infestation and should be kept sealed and checked at regular intervals whilst in storage.
Infestation	The company will not accept responsibility or claims in relation to infestation, pest contamination or activity after 28 days of delivery.

Tariff Code: 08140000

Certification: A certificate of analysis can be supplied upon request.

Signed by:  Date: As issue date below

For and on behalf of Customer / Supplier	
Name	
Position	
Company	
Signe & Date	

Please note that this specification will be considered accepted after two weeks if no signed copy is returned.