



Midland Chilled Foods Ltd Sandwich Filling Specifications

Specification Document Control

PRODUCT NAME: Bacon, Brie & Cheddar Cheese

PRODUCT CODE: 1 KG – SO545

Issue Date	Revision No.	Supersedes Specification dated	Issued By	Amendments Made
20.07.2010	01		Stacey Dean	
16.12.2010	02	20.07.2010	Stacey Dean	Addition of packaging and legal information to specification.
06.10.2011	03	16.12.2010	Gemma Wood	Addition of flow diagram and update of micro.
08.11.2011	04	06.10.2011	Gemma Wood	Addition of 2Kg & 10Kg packaging.
08.12.2014	05	08.11.2011	Balbir Boparai	Update and amendment of spec
14.10.2015	06	08.12.2014	Balbir Boparai	Review of packaging and micro

SUPPLIER INFORMATION

Midland Chilled Foods Ltd/ Nene Valley
Stringes Lane
Willenhall
West Midlands
WV13 1LX

Main Office Tel No: 01902 366004 (24hrs)

Main Office Fax No: 01902 634598

Technical Department :

Email:

Sandwich Fillings Manager:

Email:

Specification Technologist: Balbir Boparai

Email: balbir.boparai@midlandchilled.co.uk

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INGREDIENT INFORMATION		
PRODUCT TITLE:	Bacon, Brie & Cheddar Cheese	
DESCRIPTION OF PRODUCT:	Diced bacon, grated mild cheddar cheese and brie in mayonnaise.	
EEC SITE CODE:	WL006P	
PRODUCT SHELF LIFE:	P+10 Days	
INGREDIENT DECLARATION:	<p>Mayonnaise (60%), (Rapeseed Oil, Water, Sugar, Stabiliser: Modified Starch, Acidity Regulator: Acetic Acid, Egg Yolk Powder (Pasteurised Egg Yolks, Salt, Maltodextrin), Stabiliser: Xanthan Gum, Salt, Preservative: Potassium Sorbate, Natural Flavouring), Cooked Bacon (15%) (Pork Bellies, Salt, Preservative: E250, Antioxidant: E301), Mild Cheddar Cheese (15%) (Potato Starch, Milk), Brie (10%), (Milk)</p> <p>Allergens Advice: For Allergens see ingredients in bold.</p> <p>Although every care has been taken to remove all bones, some small bones may remain.</p>	
NUTRITIONAL INFORMATION: Source: Nutricalc Values quoted should be used for guidance purposes only. NOTE: The information stated is given in good faith and is based upon the product formulation and data provided by raw material suppliers. Whilst we make every effort to obtain assurances from our suppliers regarding the nutritional data supplied, manufacturers and/or suppliers do not always test their materials to obtain nutritional data and therefore will not always provide absolute value.	Typical Values	Per 100g
	Energy	2420kJ/587kcal
	Fat	58g
	Of which Saturates	14g
	Carbohydrates	1.0g
	Of which sugars	0.7g
	Protein	14g
	Salt	2.2g
DATE CODING INFORMATION:	Use By DD.MM.YY	
BARCODE:	SO545 501694402402 1	
INSTRUCTIONS FOR USE:	Keep Product Refrigerated Product is ready to eat. Not suitable for freezing or heating. Eat within 48hrs after opening.	
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	<5 ^o c	

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RECIPE INFORMATION

Ingredient	Supplier	Weight (g)	%	Country Of Origin
Mayonnaise	CONFIDENTIAL	600g	60%	UK.
Cooked Bacon		150g	15%	EU, UK, China.
Grated Mild Cheddar		150g	15%	UK
Diced Brie		100g	10%	France.

FINISHED PACK INFORMATION

MINIMUM WEIGHT	1Kg		
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PRIMARY CONTACT PACKAGING

Item	Material	Weight	Dimensions
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1Kg Tub

Jets 12 Tub	Polypropylene	42g	192mm x 129mm x 72mm
Jets 12 Lid	Polypropylene	18g	189mm x 126mm

SECONDARY PACKAGING

Item	Material	Dimensions
Box (90940)	Cardboard (BC 125KT)	570mm x 376mm x 250mm
Box (86331)	Cardboard (BC 125KT)	567mm x 377mm x 250mm
Insert (86299)	Insert (B125LT)	377mm x 567mm

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MICROBIOLOGICAL CRITERIA

SANDWICH FILLINGS

Tests	Acceptable Target	Unacceptable Target
E. coli	0 - <100	≥ 100
S. aureus	0 - <100	≥ 100
Enteros	0 - <10 ⁴	$\geq 10^4$
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g

ORGANOLEPTIC & PHYSICAL PROPERTIES

FLAVOUR	Creamy slightly acidic mayonnaise, clean, typical of mild cheddar cheese, meaty, slightly salty bacon and floury, creamy Brie.
TEXTURE	Thick, smooth, free flowing mayonnaise, good firm bodied cheddar cheese, slightly chewy bacon, with tender, soft Brie pieces.
APPEARANCE	Pale cream/off white, thick mayonnaise with pale yellow free flowing grates of cheddar cheese, dark pink pieces of bacon and glossy, plump pieces of Brie.
ODOUR	Slightly acidic mayonnaise, typical of mild cheddar cheese with no off odours and meaty bacon bits with chunks of creamy Brie.

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FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable		Comments
Free from Milk or Milk Derivatives		NO	Brie + Mild Cheddar Cheese.– Pasteurised Cows Milk
Free from Lactose		NO	Brie + Mild Cheddar Cheese.– Pasteurised Cows Milk
Free from Egg and Egg Derivatives		NO	Mayonnaise – Pasteurised Egg Yolk.
Free from Animal Products		NO	Bacon
Free from Gelatine	YES		
Free from Rennet	YES		Mild Cheddar Cheese – Vegetarian Rennet.
Free from Beef & Beef Bi-products	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products		NO	Cooked Bacon
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free from Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives	YES		
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten	YES		
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites	YES		
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives	YES		
Free from Maize and Maize Derivatives		NO	Mayonnaise – Modified Maize Starch
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
Free from Fruit & Fruit Derivatives	YES		
Free from Vegetable & Vegetable Derivatives		NO	Mayonnaise - Rapeseed Oil + Cheddar Cheese – Potato Starch.
Free from Yeast & Yeast Derivatives	YES		
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		

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Free from Aspartame	YES		
Free from Celery / Celeriac	YES		
Free from Mustard	YES		
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Natural Colours	YES		
Free from Natural Flavours		NO	In mayonnaise
Free from Added Salt		NO	Mayonnaise, Cheddar Cheese, Bacon + Brie.
Free from Added Sugar		NO	Mayonnaise.
Free from Additives		NO	Mayonnaise – Acidity Regulator: Acetic Acid, , Stabiliser: Xanthan Gum, Preservative: Potassium Sorbate, Bacon – Preservative: E250, Anti oxidant: E301.
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		

Is the Product Suitable For:			
Suitable for Vegetarians		NO	
Suitable for Ova Lacto Vegetarians		NO	
Suitable for Vegans		NO	
Suitable for Coeliacs	YES		
Suitable for Lactose Intolerance		NO	
Suitable for Halal		NO	
Suitable for Kosher		NO	
Suitable for Organic		NO	
Suitable for Nut Allergy Suffers		NO	Although Nuts are not directly handled on site we are unable to guarantee that all products are nut free.



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LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Midland Chilled Foods Ltd.

This product, packaging and production factory comply with current U.K and E.U. regulations/legislation and relevant codes of practice.

The packaging materials comply with all current U.K and E.U regulations/legislation relating to materials and articles in contact with food.

This specification is to remain the property of Midland Chilled Foods Ltd and is not to be shown to any unauthorised party.

SPECIFICATION AND WARRANTY AGREED

MIDLAND CHILLED FOODS LTD

..... *Balbir Boparai* SPECIFICATIONS TECHNOLOGIST

..... 14/10/2015 DATE

FOR CUSTOMER

..... NAME

..... SIGNATURE

..... POSITION

..... DATE

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