



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-7
12/10/14

PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
CPMI10	PASTY MIX	13	02/02/1993	15/08/2018

Description	A dry mix for manufacturing purposes consisting of a blend of dehydrated vegetables and flavour components. When reconstituted it requires the addition of minced beef as instructed, to obtain a Pasty Filling.	
Brand	Chef William	
Ingredients	Potato (contains Sodium Metabisulphite E223), Onion, Carrot, Flavour Enhancer: Monosodium Glutamate, Rapeseed Oil, Salt, Hydrolysed Vegetable Protein (Soya , Maize), Spice Extract, Modified Cellulose E464	
	Allergy Advice: See Ingredients In Bold	
Allergens	Sulphites, Soya	
Instructions	1. For each 1kg of dry mix add 5 litres of boiling water, mix well and allow to cool for 2 hours. 2. Mix in 2kg of fresh minced beef for each 1kg of dry mix used. 3. Fill pastry cases and bake. Final cooking of the filling is completed in the oven.	
Sensory	Appearance	A dry potato based pie filling with dried carrot.
	Flavour & Aroma	Typical flavours of potato, carrot and onion with back notes of pepper. Predominantly aromas of onions and potato. Free from foreign odours or taints.
Analytical	Moisture	10% maximum
Microbiological	E. coli	<10/g
	Salmonella	Absent in 25g
Physical	Foreign Matter	Absent
	EVM	1% maximum
Typical Nutritional Information per 100g	Energy	347 kcal
	Energy	1462 kJ
	Fat	4.46 g
	of which: saturates	0.49 g
	monounsaturates	2.29 g
	polyunsaturates	1.36 g
	Carbohydrate	65.69 g
	of which: sugars	3.34 g
	Fibre	8.14 g
	Protein	8.88 g



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Salt 7.20 g
Sodium 2882.00 mg

Nutritional information calculated from dry ingredients.

- Labels** Product name, net weight, ingredient declaration, batch code and best before date.
- Storage** Store in a cool, dry place, free from the risk of contamination and ingress of moisture.
- Shelf Life** 12 months under correct storage conditions.
- Pack Size** 10kg
- Additional Information** Manufactured in the UK

Approved by:	Natalie Morris
Position:	Technical Supply Co-ordinator
Date Printed:	20/11/2019

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Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
12	27/10/2016	13	15/08/2018	Specification Review	Ingredient declaration, nutritional and allergen information updated



Sleaford Quality Foods Limited

SFQD284-1
24/09/08

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX

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Health & Safety Data Sheet

Product	PASTY MIX
Physical Form	Solid
First Aid	Inhalation: Remove affected person to fresh air Skin Contact: Wash well with soap and water, Eye Contact: Flush with plenty of water Ingestion: Non - hazardous unless in large quantity when medical advice should be sought.
Allergens Present	Sulphites, Soya
Handling	For prolonged handling, Eyes-goggles, Hands-gloves Inhalation should be safeguard by the use of exhaust ventilation or approved respiratory equipment. and protective clothing should be worn.
Fire Hazards	Low fire and explosion hazards.
Extinguishing Medium	Foam, CO ² , dry powder, vaporising liquid
Stability	Stable in normal conditions
Storage	Storage should be dry, ambient and not exposed to direct sunlight,
Spillages	Can be swept away although the use of a vacuum cleaner is recommended.
Disposal	Dispose of as innocuous waste. These products are bio - degradable and can be disposed of on landfill sites.

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SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: PASTY MIX

Specification Number: CPMI10

Allergy Issue Date: 15/08/2018

Allergy Issue No.: 13

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	Yes	
Soya / Soya Products	Yes	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	Yes	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	Yes	Sodium Metabisulphite E223 in Potato
Other Preservatives	No	



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Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	Yes	
Glutamates	Yes	
Other Additives	Yes	Modified Cellulose E464
Yeast / Yeast Extract	No	
HVP / TVP	Yes	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	Yes	Rapeseed Oil
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	Yes	
Added Sugar	No	



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Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	Yes	
Kosher Certified	No	
Muslim Diet (Halal)	Yes	
Halal Certified	No	

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

Approved by: Natalie Morris
Position: Technical Supply Co-ordinator
Date: 20/11/2019

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