

Product Specification

Product Code and Product Name: 2246 8" Lincolnshire Sausage Roll

Product Description: Oblong Sausage Roll enhanced with added herbs & spices encased in a traditional Puff Pastry – Frozen Unbaked

Barcode: 05018833022460

Supplier Address: Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	Manufacturing Site: Same as supplier address
---	--

Identification Mark: GB AX028

RSPO SCC no: BMT-RSPO-000592

Ingredient Declaration:
Water, **Wheat** Flour (contains Calcium carbonate, Iron, Niacin, & Thiamin), Pork (20%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice], Rusk [**Wheat** Flour, Water, Salt, Raising Agent (E503ii)], Pork Fat, **Wheat** Starch, Glaze [Water, Modified Starch, Rapeseed Oil, **Milk** Proteins, Emulsifiers (**Soya** Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Lincolnshire Seasoning [**Wheat** Flour (contains Calcium carbonate, Iron, Niacin, & Thiamin), Salt, Lo Salt (Potassium Chloride, Salt), Spices (White Pepper, **Mustard**, Nutmeg), Herbs (Sage, Marjoram, Thyme, Oregano), Dextrose, Preservative (Sodium **Sulphite**), Emulsifier (E451), Yeast Extract, Antioxidant, (E301), Spice & Herb Extracts (Bouquet Garni, Pepper, Sage, Ginger, Nutmeg, Cayenne)], Pea Starch, Salt, Rubbed Sage, Ground White Pepper.
Allergens: For allergens (including cereals containing gluten) see ingredients in **Bold**. May also contain Nuts.

Ingredient Information:

Ingredient	Country of Origin
Water	UK
Wheat Flour	Milled in the UK
Pork	EU and UK
Margarine	Belgium
Rusk	UK
Pork Fat	EU and UK
Wheat Starch	Belgium
Glaze	UK
Lincolnshire Seasoning	UK
Pea Starch	Belgium
Salt	UK
Rubbed Sage	Turkey, Albania
Ground White Pepper	Vietnam, Indonesia

Suitability:

	Yes/No/Not Certified	Comments
Vegetarians (Ovo-Lacto)	No	Contains Pork
Vegans	No	Contains Pork and Milk
Coeliacs	No	Contains Wheat
Kosher	No	
Halal	No	

Allergen Information:

Allergen	Present (Yes/No/May contain)	Handled on site	Comments
Cereals (containing gluten)	Yes	Yes	Contains Wheat Flour
Milk and Milk Products	Yes	Yes	Contains Milk Protein
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	Yes	Yes	Contains Mustard
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	Yes	Yes	Contains Soya Lecithin
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	Yes	Yes (within other raw materials)	Contains Sodium sulphite >10ppm
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

Other Relevant Information:

	Present (Yes/No/May contain)	Comments
Artificial Preservatives	Yes	E221
Artificial Flavours/Flavour Enhancers	No	
Artificial Colours	No	
Additives	Yes	E471, E330, E503ii, E339iii, E160a, E221, E451, E301
Palm Oil or Derivatives	Yes	MB
GMO materials or derivatives	No	
Irradiated materials	No	

Baking Guidelines:

Bake from frozen. Place on a baking tray in a pre-heated oven at 200°C / 400°F/ Gas Mark 6 for approximately 25 - 30 minutes.

Ensure product is piping hot throughout before serving.

Nutrition Information:

Analysis or Calculation: Calculation

Method of calculation: Nutricalc

	Typical Values per 100g
Energy kJ	1308
kcal	314
Fat (g)	22.0
Of which Saturates (g)	10.5
Carbohydrates (g)	22.2
Of which Sugars (g)	0.3
Fibre (g)	1.4
Protein (g)	6.1
Salt (g)	1.09

Brief outline of Process Steps:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing *(if applicable)*
- Baking *(if applicable)* (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing *(if applicable)*
- Metal Detection (CCP 3)
- Outer case packaging *(if applicable)*
- Despatch

Micro Standards:

	Target	Fail
TVC	<10000	>5000000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100

Packed: 48 x 160g
Net Weight: 7.68Kg
Gross Weight: 8.1Kg
Total Pallet Weight: 613.1Kg
Pallet Height: 1.3m

Pallet Information:
 12 Cases per layer
 6 Layers per pallet
 72 Cases per pallet

Packaging Breakdown:

Primary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case (g)
I1244	Blue Liner Bag	LDPE	-	-	-	18	1	18
Total weight								18

Secondary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case (g)
PO76421	Layer card	Cardboard	362	240	-	28	6	168
R00003	Outer Case	Cardboard	376	256	190	246	1	246
I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
Total weight								419

Tertiary

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chep Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
Total weight					28626

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: C. Creasey

Date: 26.01.2022

Position: Specifications Team Manager

Please note: We will consider this specification to be accepted unless otherwise advised.

For any specification queries please contact us at:

specifications@wrightsfg.com

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
17.03.2010	1	New Issue	P. Johnson	n/a
2.01.2015	2	New specification format and review.	R. Bungar	17.03.10
12.01.2017	3	Updated ingredients declaration & nutrition	R. Bungar	2.01.2015
28.04.20	4	Review – no changes	C. Creasey	12.01.17
13.01.2022	5	Site details & Health mark added	A. Kirton	28.04.2020
26.01.2022	6	Moved to new format specification. Full spec review – wheat starch has moved position in ingredient declaration. Nutrition re-calculated.	C. Creasey	26.01.2022

Uncontrolled Copy

Issue Date: 17.03.2010	Issue No: 6	Doc Ref: 2246 FU 8" Lincolnshire Sausage Roll
Re-issue Date: 26.01.2022		