Crespo Group	1 L JAR CAPERS	S 03 COM 08 20	00
Company : SOMIA SA	Spécification	December.14.2012	1/3

1/ PRODUCT:

1.1/Composition:

	COMPOSITION	ORIGIN	GMO	ALLERGENS	HEAVY METALS
Capers Brine with vinegar Total	oov g	Morrocan Capers (Marine Salt) + (Vinegar:Ethanol)	ABSENCE ABSENCE		ABSENCE ABSENCE

1.2/ Chemical Characteristics:

Required Quality	Tolerance	
Brine:		
- Salt Rate: 6,5° Baume	± 1.5	
- Ph : 3,2	± 0.3	
- Acidity: 1,5°AC	± 0.3	

1.3/ Physical and Qualitative characteristics:

Criteria	Required Quality	Tolerance	References
Percentage of defects	5%	None	
Size: Diameter of the caper	NON PAREIL: 3 à 7mm CAPOTES: 9 à 11 mm FINES: 11 à 12 mm	< 10 %	Code faithful practices for olives of table DEC 1987
Drained weight/jar Net Weight	680 gr 1000 gr	± 15g ± 15g	Decree N° 90-83 of 17/01/90 relating to the metrological control of pre-packaging
Foreign Body: Hair, Wood, Metal.	None	None	Code faithful practices for capers of table DEC 1987

Crespo Group	1 L JAR CAPERS	S 03 COM 08 20	00
Company : SOMIA SA	Spécification	December.14.2012	2/3

1.4/ Nutritive Characteristics:

Criteria	Average Values (g/100g)	
Energetic Value: Calories	30,2 Kcal	
Proteins	2,12	
Fatty matter	0,55	
Carbon hydrate	4,2	
Fibers	2,1	
Saturated fat Acids	0,32	
Sodium	2,34	
Vitamine C	16 mg	
Calcium	42,5 mg	

1.5/ Mode of use and conservation of the product:

* Mode of use

Capers are used in salads, cooked dishes and sandwiches.

- Not planned usage: product not intended for children.

* Conservation of the product:

- Hermetically closed product.
- Storage at ambient temperature.
- Shelf life: 3 years starting from the date of manufacture.
- Once opened, the product must be put in the fridge with less than 4°C within 2 weeks.
- Stable bacteriological according to standard NFV 08-408

1.6/Additional information

Mycotoxins: absence
Dioxin: absence
Ionization: absence
Pesticides: absence

Crespo Group	1 L JAR CAPERS	S 03 COM 08 20	00
Company: SOMIA SA	Spécification	December.14.2012	3/3

2/ PACKAGINGS:

Description of packaging	Marking of packaging	
PAIL:	First line:	
-Dimension :	-Initial of the batch: L	
Height X Diameter	- Manufacture date referenced by : the "d" day of production in the year.	
145(mm) x 103 (mm)	- Conventional letter of the year for preserved foods.	
(,	(communicated by our Moroccan Food Association).	
- Plastic jar (PPL) with plastic	- Expiry Date of using: referenced by « Month/Day/Year »:	
• • •	(3 years after manufacturing date).	
lid and auto adhesive label	Second line:	
	-Factory identification code : SQ	
	- Manufacturing line identification code : CHx	
	- Jar number: referenced by manufacturing chronological order	
	- Manufacturing hour in the day.	
Tray:	Trays code:	
-Shrink-wrapped filmed tray.	- Article Code.	
- Tray dimensions :	- Article code.	
H x L x l	-Expiry Date of using: referenced by « Month/Day/Year »:	
150 mm x 325 mm x 115 mm	(3 years after manufacturing date).	
Pallet Description :	Identification of the pallets:	
- palletization on :	- Article Reference - Designation - Customer	
Wooden treated pine pallet	- Batch Identification:	
following standard NIMP 15 of	* Initial of the batch : L	
dimension	* Manufacturing date referenced by : the "d" day of production in the year.	
	* - Conventional letter of the year for preserved foods.	
1200 X 1000 mm	(communicated by our Moroccan Food Association).	
(BLUE CHEP)	* Expiry Date of using: referenced by « Month/Day/Year »:	
(3,	(3 years after manufacturing date).	
	- No of the order - No of the pallet - bar Code - Quantity of cases per pallet.	

3/ Presentation of the final product:

Packaging : Tray of 3 JAR

Net drained weight : 680 g

Net weight : 1000 g

Capacity : 1 L

Gross weight of the tray : 3.58 Kg

Quantity of trays per pallet : 350 Trays (10 Rows of 35 trays)

Whole Pallet Weight : 1273 Kg

Written by : A.Bendimrad	Verified by : N.Alaoui	Approved by : Ph.CRESPO
Fonction: Plan Manager	Fonction : Q.Manager	Fonction: G.Manager
Date 14.12-12	Date Dec. 14, 2012	Date
Visa	Visa	Visa