

	Address	Stephens Fresh Foods Ltd, Unit 20-21 Revenge Road, Lordswood Industrial Estate, Chatham, Kent ME5 8UD			
	Phone	01634 684148			
	Fax	01634 684673			
	Website	www.stephensfreshfoods.co.uk			
DATA OF THE PRODUCT	Product Name	SLICED HAM PLAIN 80%			
	SFF Product Code	SHS15			
	Product Description	Sliced cooked Gammon Ham with added water (Pork 80%), vacuum packed x 500g			
	Product Weight	500g			
Country of Origin	EC				
PHYSICAL ATTRIBUTES	Texture	Resistant bite			
	Format	Sliced oval shape			
	Colour	Pink			
	Aroma/Flavour	Meat, salt, sweet			
Other	Ready to eat				
INGREDIENTS	Pork 80%, Water, Salt, Glucose Syrup, Dextrose Stabilisers (E451 E450 E452), Antioxidant (E301), Preservative (E250)				
ADDITIVES LIST	Artificial Antioxidants	Yes	NUTRITION DATA AS SUPPLIED	Energy (kJ/100g)	421
	Artificial Colours	No		Energy (kcal/100g)	100
	Artificial Flavourings	No		Protein (g/100g)	14.1
	Flavour Enhancers	No		Fat (g/100g)	3.7
	Artificial Preservatives	Yes		Saturated fat (g/100g)	1.1
	Artificial Sweeteners	No		Carbohydrate (g/100g)	2.6
	GM Ingredients/Derivatives	No		Sugars (g/100g)	2.5
				Salt (g/100g)	3.13
		Sodium (mg/100g)	1252		

		Contains	May contain
ALLERGENS LIST	Cereals containing gluten	No	No
	Crustaceans and products thereof	No	No
	Egg and products thereof	No	No
	Fish and products thereof	No	No
	Peanuts and products thereof	No	No
	Soyabeans and products thereof	No	No
	Milk and products thereof	No	No
	Nuts and products thereof	No	No
	Celery and products thereof	No	No
	Mustard and products thereof	No	No
	Sesame seeds and products thereof	No	No
	Sulphur dioxide and sulphites > 10mg per kg/L	No	No
	Lupin or products thereof	No	No
Molluscs or products thereof	No	No	

MICROBIOLOGICAL STANDARDS	TVC (cfu/g)	< 10 ⁴
	Coliform (cfu/g)	< 20
	E. coli (cfu/g)	< 20
	Staphylococcus aureus (cfu/g)	< 20
	Clostridia spp. (cfu/g)	< 20
	Salmonella spp. (in 25g)	ND
	Listeria mono. (in 25g)	ND

PACKAGING	Type	Units Package	Packs per Case	Net Case Weight (kg)
	EU regulations	8 to 10	40	20
	Dimensions	Length	Width	Height
	Product	275	215	23
	Case	590	390	150
	Pallet	1200	1000	160
	Final Dimensions	Length	Width	Height
	Pallet	1200	1000	1360

PALLET CONFIGURATION	Layers per Pallet	Cases per Layer	BOX	Net Weight Pallet (kg)
	8	5	40	800
	Material Nature		Tare/case (kg)	
	Plastic (kg)	16	0.4	PICTURE
	Cardboard (kg)	46	1.15	
	Paper (kg)	0		
	Wood (kg)			
	Description		Gross Weight (kg)	
TOTAL		862		

SHELF LIFE	Total Shelf Life (Days)	31
	Min Shelf Life on Delivery (Days)	21
	Defrosted Shelf Life at 8 °C (Days)	N/A
	Shelf Life Once Opened (Days)	2
	Storage Temperature (°C)	< 5

GENERAL INFORMATIONS	Contact Name	Mrs Sharon Foord
	Contact Job Title	Technical Manager
	Contact Number	01634 684148
	EC Number for Production Unit	UK 2730 EC
	Batch Coding Format	DD/MM/YY

SIGNED OFF	
Sharon Foord - Technical Manager	

19th March 2019