

EXTERNAL SPECIFICATION – TRAD PASTY

DOC NO: SH-QMS-SP478	VER NO: 1	PAGE: Page 1 of 4	ISSUE DATE: 11/12/2014	AMEND DATE: N/A	WRITTEN BY L. Batt	APPROVED:
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Product Name:	8 ^{3/4} Traditional Pasty	Product Code:	PA2203
Legal Name:	Frozen Unbaked puff pastry casing with a beef and vegetable filling topped with an egg glaze.	Product Weight:	30 x 251g
Manufacturing Site:	David Wood Baking Ltd The Mill House Dorset Road Sheerness Kent ME12 1LP	EC Code:	United Kingdom SV004
		Country of Manufacture:	UK
Storage Conditions:	Frozen – Store at -18°C or below	Shelf Life:	+18 Months from date of production
Product Coding:	Best Before: DD/MM/YYYY Lot Code: L14234 23:59 (Julian code where 14 = year of production, 234 = day of the year and time of production using 24 hour clock) In case of complaint please quote Best Before and Lot Code.		

THE INGREDIENTS AND THEIR CONSTITUENT PARTS MEET ALL RELEVANT UK AND EC REGULATIONS (E.G. FOOD SAFETY ACT 1990, PESTICIDE RESIDUE LEVELS, PLASTIC MATERIALS IN CONTACT WITH FOOD ETC.), AND MUST NOT BE IRRADIATED OR CONTAIN GENETICALLY MODIFIED MATERIALS.

Raw Photograph:	Baked Photograph:
	

Ingredients:	Weight (g):	Tolerance:
Puff Pastry	128g	+ / - 5
Filling	120g	+ / - 5
Egg Glaze	3g	+ / - 1
Unbaked Dimensions:	mm:	Tolerance:
Length:	N/A	N/A
Width:	N/A	N/A

Ingredient Declaration:

Pastry: Wheat Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Vegetable Margarine (Palm Oil, Water Salt, Emulsifier: Mono and Di- Glycerides of Fatty Acid), Water, Salt

Filling : Water, Beef (19%), Carrot (9%), Seasoning (Dehydrated Potato (contains **SULPHITE**), Defatted **SOYA** (Colour E150c), Dehydrated Onion, Salt, Herbs (Marjoram, Sage, Thyme, Oregano), Spice (White Pepper), Flavourings (Pepper Oleoresin, Garlic Oil)), Potato (4%), Beef Fat, Dehydrated Potato Beef Connective Tissue.

Glaze: **EGG**, Water

Finished Baked Product Contains: 9% Beef from UK and EU

Allergen Advice: For allergens including cereals containing gluten see ingredients in **BOLD**

May Contain: Milk & Mustard

Produced with Beef from UK / EU and Vegetables from UK / EU

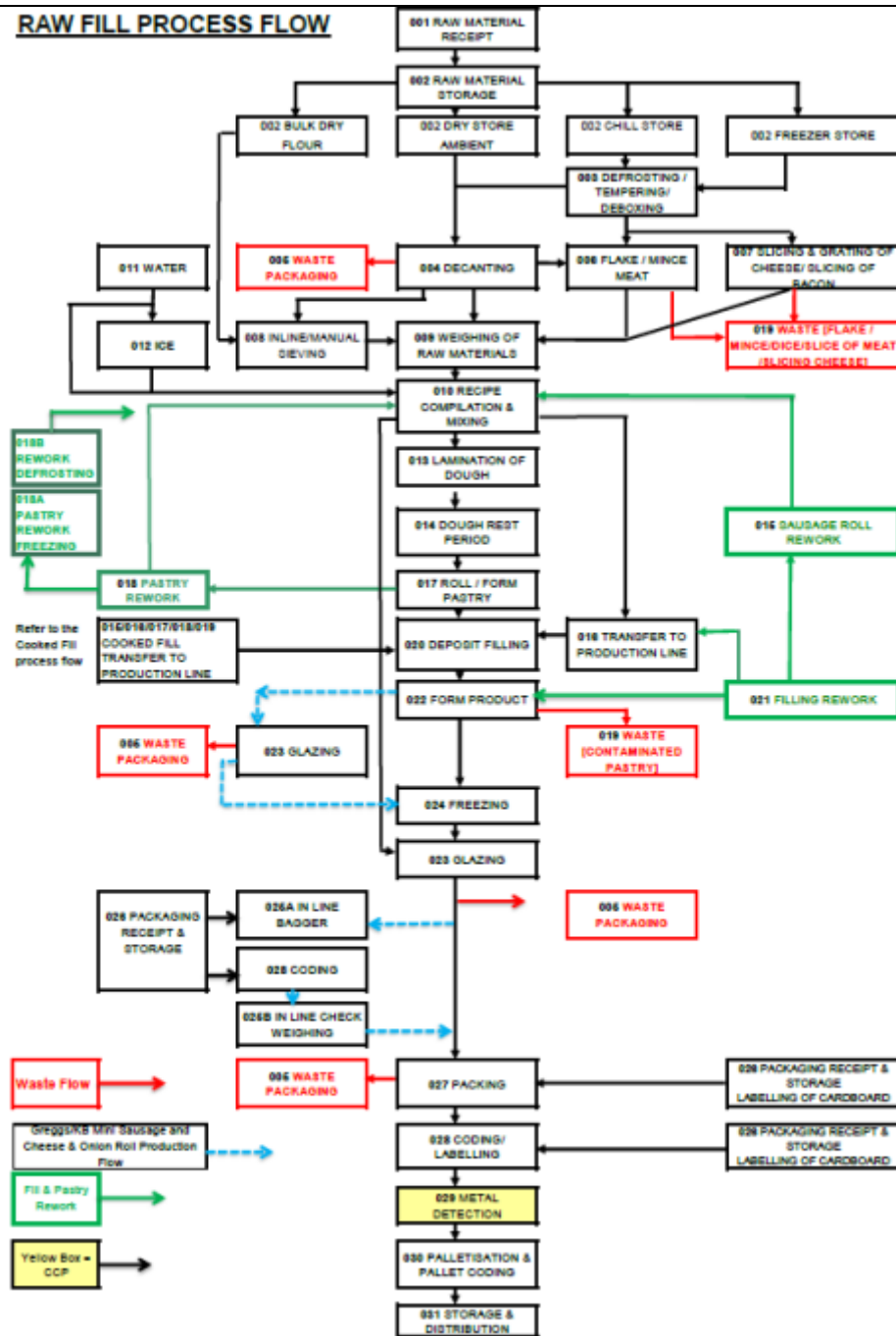
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Nutritional Information from Calculation

	Per 100g Raw	Per 100g Baked
Energy (Kcal)	252	281
Energy (KJ)	1052	1169
Protein:	5.7	6.4
Available Carbohydrate:	21.5	23.8
Of Which Sugars:	1.1	1.2
Fat:	14.7	16.4
Of Which Saturates:	8.5	9.5
Dietary Fibre:	1.5	1.7
Sodium:	0.36	0.4
Salt Equivalent:	0.89	0.99

RAW FILL PROCESS FLOW



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Microbiological Standards (Targets & Tolerances):

Test	Frequency	Target	Limit
TVC	New products monthly / established products quarterly	<500,000/g	5,000,000/g
E.Coli	New products monthly / established products quarterly	<500/g	5,000/g
S. Aureus	New products monthly / established products quarterly	<5,000/g	50,000/g
Salmonella	New products monthly / established products quarterly	Absent in 25g	Absent in 25g

Packaging Weights:

Primary / Secondary / Tertiary	Material	Weight:	Note:
Primary	Plastic	25g	Primary = Food Contact Secondary = Non-Food Contact Case Materials Tertiary = Non-Food Contact Pallet Materials
Secondary	Cardboard	280g	
Secondary	Paper	2g	
Secondary	Plastic	5g	
Tertiary	Plastic	500g	
Tertiary	Wood	25Kg	
Tertiary	Paper	5g	

Finished Weights:

Net Case Weight:	7.5Kg	Gross Case Weight:	7.812Kg
Total Pallet Weight:	571.105Kg	Total Pallet Height:	1579mm
Pallet Configuration:	Total of 70 Cases. 10 per layer, 7 layers high		

Food Intolerance Data and Free From Information:

(Please tick where appropriate, If answer is Yes or C/C please specify ingredient in Comments box)

Section 1:	Is the product free from:	Yes	No	Possible C/C	Comments
1	Nuts (including any possible sources of cross contamination)?	✓			
2	Sesame Seeds and Derivatives?	✓			
3	Milk and Milk Derivatives?			✓	Used on site
4	Egg and Egg Derivatives?		✓		Glaze
5	Wheat and Wheat Derivatives?		✓		Wheat Flour in Pastry
6	Barley and Barley Derivatives?	✓			Used on site
7	Oats and Oat Derivatives?	✓			
8	Soya and Soya Derivatives?		✓		Seasoning in Filling
9	Maize and Maize Derivatives?	✓			
10	Gluten?		✓		Wheat Flour in pastry
11	Fruit and Fruit Derivatives?			✓	Used on site
12	Yeast and Yeast Derivatives?			✓	Used on site
13	Vegetables and Vegetable Derivatives?		✓		Margarine, Carrot & Potato
14	Fish excluding Shellfish?	✓			
14a	Crustaceans, Molluscs and their Derivatives?	✓			
15	Mustard / Mustard Seeds?			✓	Used on site
16	Celery / Celeriac?	✓			
17	Kiwi Fruit?	✓			
18	Caffeine?	✓			
19	Lupins?	✓			
20	Sulphites?		✓		Seasoning in Filling
Section 2:	Is the product free from:	Yes	No	Possible C/C	Comments
21	Additives?		✓		Emulsifier in Margarine
22	Azo and Coal Tar Dyes?	✓			
23	Benzoates?	✓			
24	BHA / BHT?	✓			

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25	Aspartame?	✓			
26	Added MSG?	✓			
27	Histamine?	✓			
28	Preservatives?	✓			
29	Artificial Preservatives?	✓			
30	Flavourings?	✓			
31	Artificial Flavourings?	✓			
32	Natural Flavourings?	✓			
33	Potassium Based Salt Substitutes?	✓			
Section 3: Is the product suitable for:		Yes	No	Possible C/C	Comments
34	Ovo-lacto Vegetarians?		✓		
35	Vegans?		✓		
36	Nut/Seed Allergy Sufferers?	✓			
37	Coeliacs?		✓		
Section 4: Is the product free from:		Yes	No	Possible C/C	Comments
38	Beef?		✓		Beef
39	Pork?	✓			
40	Lamb?	✓			
41	Poultry?	✓			
Section 5: Is the product packaged in a protective atmosphere? Please Highlight				Yes	No

Genetic Modification: (Please tick or comment where appropriate)				
		Yes	No	Don't Know
1a	Does the product or any of its ingredients contain any genetically modified material (whether active or not)?		✓	
1b	Identify those ingredients which contain such material	N/A		
2a	Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification?		✓	
2b	Identify any such ingredients	N/A		
3a	Is the product or any of its ingredients or additives produced from, but not containing any genetically modified material?		✓	
3b	Identify those ingredients which are produced from such material	N/A		
4a	Have genetically modified organisms been used as processing aids or in connection with the production of the food or any of its ingredients?		✓	
4b	Identify any such processing aids or additives	N/A		
5a	Have genetically modified organisms been used to produce processing aids or additives but are not present in the processing aid as used in connection with the production of the food or any ingredient?		✓	
5b	Identify any such processing aids or additives	N/A		

Supplier Name:	David Wood Baking Ltd (Sheerness)	Version Number:	4
Completed By: (Print Name)	Lizzie Bassett	Signature:	<i>L. Bassett</i>
Position:	Technical Assistant	Date:	09.07.20