

	Address	Stephens Fresh Foods Ltd, Units 10, 20-21 Revenge Road, Lordswood Industrial Estate, Chatham, Kent ME5 8UD
	Phone	01634 684148
	Fax	01634 684673
	Website	<a href="http://www.stephensfreshfoods.co.uk">www.stephensfreshfoods.co.uk</a>

<b>PRODUCT INFORMATION</b>	<b>Product name</b>	SLICED KENT HONEY BAKED HAM
	SFF product code	SHS112
	Product description	Sliced Kent honey baked ham 100% MAP
	Pack weight	500g
	Country of origin	Manufactured in the UK using pork from UK or EC

<b>PHYSICAL ATTRIBUTES</b>	Texture	Tender
	Format	Sliced
	Colour	Pink with a roasted appearance
	Aroma/flavour	Meaty, salty & sweet
	Other	Ready to eat

<b>INGREDIENTS</b>	Pork (100%), salt, dextrose, stabilisers (E451, E452), antioxidant (E301), preservative (E250), Kent honey. Food grade gas 30% CO <sub>2</sub> (E290) in N <sub>2</sub> (E941)
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<b>ADDITIVES</b>	Artificial Antioxidants	YES	<b>NUTRITION</b>	Energy (kJ/100g)	485
	Artificial Colours	No		Energy (kcal/100g)	115
	Artificial Flavourings	No		Protein (g/100g)	18.9
	Flavour Enhancers	No		Fat (g/100g)	3.7
	Artificial Preservatives	YES		Saturated fat (g/100g)	1.2
	Artificial Sweeteners	No		Carbohydrate (g/100g)	1.1
	GM Ingredients/Derivatives	No		Sugars (g/100g)	1.1
			Salt (g/100g)	3.2	
			Sodium (g/100g) salt ÷ 2.5	1.28	

		<b>Contains</b>	<b>May contain</b>
<b>ALLERGENS</b>	Cereals containing gluten	No	No
	Crustaceans and products thereof	No	No
	Egg and products thereof	No	No
	Fish and products thereof	No	No
	Peanuts and products thereof	No	No
	Soyabean and products thereof	No	No
	Milk and products thereof	No	No
	Nuts and products thereof	No	No
	Celery and products thereof	No	No
	Mustard and products thereof	No	No
	Sesame seeds and products thereof	No	No
	Sulphur dioxide and sulphites > 10mg per kg/L	No	No
	Lupin or products thereof	No	No
Molluscs or products thereof	No	No	

MICROBIOLOGICAL STANDARDS		Target	End of S/L
	TVC (cfu/g)	≤10 <sup>4</sup>	≤10 <sup>7</sup>
	Coliform (cfu/g)	≤20	≤10 <sup>4</sup>
	E. coli (cfu/g)	≤20	≤10 <sup>2</sup>
	Staphylococcus aureus (cfu/g)	≤20	≤10 <sup>2</sup>
	Clostridia spp. (cfu/g)	≤20	≤10 <sup>2</sup>
	Salmonella spp. (in 25g)	Not detected	Not detected
	Listeria mono. (in 25g)	Not detected	Not detected

PACKAGING	Packaging type	Units per pack	Packs per Case	Net Case Weight (kg)
	MAP	8-10 slices	20	10
	Dimensions / mm	Length	Width	Height
	Product	260	170	37
	Case	520	350	220
	Pallet	1200	1000	160
	Cases per layer	Layers per pallet	Total	
	5	8	40	

PACKAGING WEIGHTS	Packaging weights	Per pack g	Per case kg	Per pallet kg
	Plastic	22.7	0.45	18.16
	Cardboard	n/a	0.78	31.2
	Paper	0.85	0.02	0.68

SHELF LIFE	Shelf life from manufacture	31 days
	Minimum shelf life on delivery	21 days
	Storage instructions	Store at <5°C. Once opened cover or contain. Do not exceed the use by date
	Shelf life once opened	2 days

GENERAL INFORMATION	Contact Name	Sharon Foord
	Contact Job Title	Technical Manager
	Contact Number	01634 684148
	EC Number for Production Unit	GB 2730
	Trace information	Batch no. & use by date

PRODUCT PHOTO	PRODUCT LABEL	CASE LABEL
		

SIGNED OFF	
Sharon Foord - Technical Manager	



DATE: 4th August 2022