PRODUCT NAME	Cheddar Mature Slices and Wedges
COMPONENT USED	EN127
COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 1 of 12

# **PRODUCT SPECIFICATION**

SUPPLIER DETAILS	
NAME Harvey & Brockless	
ADDRESS	44-54 Stewarts Road, London, SW8 4DF
TEL. NO	020 7819 6000
<b>FAX NO</b> 020 7819 6027	

INGREDIENTS	ALLERGEN INFORMATION
Mature Cheddar Cheese	
Pasteurised Cow's Milk (96.58%)	Contains Milk
Salt (1.90%)	
Starter Culture (1.50%)	
Vegetarian Rennet (0.02%)	

# FREE FROM DECLARATION

Free from nuts and nut derivatives	Yes	Free from crustaceans, molluscs and their derivatives	Yes
Free from peanuts and derivatives	Yes	Free from celery	Yes
Free from sesame seeds and derivatives	Yes	Free from mustard	Yes
Free from milk and milk derivatives	No	Free from sulphites	Yes
Free from egg and egg derivatives	Yes	Free from Lupin and lupin derivatives	Yes
Free from soya and soya derivatives	Yes	Free from additives	Yes
Free from maize and maize derivatives	Yes	Free from natural/artificial colours	Yes
Free from wheat, rye, barley, oats and derivatives of	Yes	Free from preservatives	Yes
Free from gluten	Yes	Free from MSG	Yes
Free from fish and their derivatives	Yes	Free from Benzoates	Yes
Free from Genetically Modified Ingredients	Yes		

Suitable for	Yes	No	Comment
Vegans		No	Milk
Ovo-lacto vegetarians	Yes		
Kosher		No	Not Certified
Halal		No	Not Certified
Halal Diet	Yes		

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COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 2 of 12

ORGANOLEPTICS		
Appearance Uniform yellow colour, no mottling or surface blemishes		
Aroma Typical cheddar aroma		
Flavour Creamy, slightly acidic		
Texture Firm, close knit texture		

# **NUTRITIONAL INFORMATION**

NUTRITIONAL DATA	PER 100g
ENERGY KJ	1630
Kcal	390
Protein (g)	26
Carbohydrate (g)	<0.2
of which sugars (g)	<0.2
Fat (g)	32.0
of which saturates (g)	20.0
of which monounsaturates (g)	9.0
of which polyunsaturates (g)	1.0
Fibre (g)	0.0
Sodium (mg)	760
Salt (g)	1.9

PRODUCT NAME	Cheddar Mature Slices and Wedges
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COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 3 of 12

# HARVEY & BROCKLESS the fine food c<sup>o</sup>

# ANALYTICAL AND MICROBIOLOGICAL STANDARDS

ANALYTICAL TEST	TARGET	TOLERANCE
Moisture	37%	36-39
Fat	32%	29-35
Fat in Dry Matter	51%	48 - 55
рН	5.25	4.95 - 5.55
Salt	1.9%	1.5 – 2.2

MICRO TEST	UNITS	TYPICAL	ACTION
Entero	cfu/g	<100	>100
E.Coli	cfu/g	<100	>100
Listeria spp	In 25g	Not Detected	Detected
Salmonella	In 25g	Not Detected	Detected
Staph aureus	cfu/g	<10	>10000

PRODUCT NAME	Cheddar Mature Slices and Wedges
COMPONENT USED	EN127
COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 4 of 12

### PACKAGING FORMATS: WEDGES

PRODUCT CODE	PRODUCT DESCRIPTION	WEDGE WEIGHT (G)	TOLERANCE	SHELF LIFE FROM WEDGING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT( KG)	TRAY DIMENSIONS LXWXH (MM)	PACKAGING WEIGHT (G)
	Cheddar Mature					3 days if kept		320mm (L),	
EN069B8MM	Baton 70mmx 8mmx8mm 2.5 Kg	70g	± 10%	42 days	14 days	covered and refrigerated	2.5 Kg	262mm (W), 80mm (H)	77g
EN069C15	Cheddar Mature Wedge 150g	150g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	150g	320mm (L), 262mm (W), 80mm (H)	77g
EN069C15X1	Cheddar Mature Wedge 150g x 10	150g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	1.5 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069C15X10*	Cheddar Mature Wedge 10 x 150g Wrap & Label	150g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	1.5 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069C20	Cheddar Mature Wedge 200g	200g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	200g	320mm (L), 262mm (W), 80mm (H)	77g
EN069C20X10	Cheddar Mature Wedge 200g x 10	200g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	2.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069C20X10W	Cheddar Mature Wedge Wrapped 200g x 10	200g	± 10%	42 days	14 days	3 DAYS if kept covered and refrigerated	2.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069C25	Wedge Cheddar Mature 250g	250g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	250g	320mm (L), 262mm (W), 80mm (H)	77g

PRODUCT NAME		Cheddar Matu	ire Slices and	l Wedges	7					
COMPONENT US	ED	EN127		-						
COUNTRY OF OR	RIGIN	UK								
HEALTHMARK		UK FG007M	EC							
PAGE		Page 5 of 12								
PRODUCT CODE	PRODU DESCR	JCT IPTION	WEDGE WEIGHT (G)	TOLERANCE	SHELF LIFE FROM WEDGING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT( KG)	TRAY DIMENSIONS LXWXH (MM)	PACKAGING WEIGHT (G)
EN069C25X10		Cheddar Wrap/Label 0g	250g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	2.5Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069W15XH		r Mature 15g x 100	15g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	1.5 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069W20	Chedda Wedge	r Mature 20g	20g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	20g	320mm (L) 262mm (W) 100mm (H)	98g
EN069W20X50		r Mature 50 x 20g	20g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	1.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069W20XH		r Mature 20g x 100	20g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	2.0 KG	320mm (L) 262mm (W), 60mm (H)	85.5g
EN069W25	Chedda Wedge	r Mature 25g	25g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	25g	320mm (L), 262mm (W), 80mm (H)	77g
EN069W25XH		eddar Mature 25g x 100	25g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	2.5 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069W30	Chedda Wedge	r Mature 30g	30g	±4g	42 days	14 days	3 days if kept covered and refrigerated	30g	320mm (L), 262mm (W), 80mm (H)	77g
EN069W30X50		r Mature 50 x 30g	30g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	1.5 Kg	320mm (L) 262mm (W), 60mm (H)	85.5g
EN069W30XH		r Mature 30g x 100	30g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L) 262mm (W) 100mm (H)	98g

PRODUCT NAME		Cheddar Matu	re Slices and	Wedges	]					
COMPONENT USI	ED	EN127								
COUNTRY OF OR	IGIN	UK								
HEALTHMARK		UK FG007M	EC							
PAGE		Page 6 of 12	-							
PRODUCT CODE	PRODU DESCR	JCT IPTION	WEDGE WEIGHT (G)	TOLERANCE	SHELF LIFE FROM WEDGING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT( KG)	TRAY DIMENSIONS LXWXH (MM)	PACKAGING WEIGHT (G)
EN069W40	Chedda Wedge	r Mature 40g	40g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	40g	320mm (L), 262mm (W), 80mm (H)	77g
EN069W50	Chedda Wedge	r Mature 50g	50g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	50g	320mm (L), 262mm (W), 80mm (H)	77g
EN069W80	Chedda Wedge	r Mature 80g	80g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	80g	320mm (L), 262mm (W), 80mm (H)	77g
EN127V		n Manor MAT Vedge (8X1/8)	200g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	2.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN127C100X10		r Mature 100g x 10	100g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	1.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN127C12X10*		r Mature 120g x 10 ed	120g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	1.2 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN127W60X30		r Mature 60g x 30	60g	± 10%	42 days	14 days	3 days if kept covered and refrigerated	1.8 Kg	320mm (L), 262mm (W), 80mm (H)	77g

PRODUCT NAME	Cheddar Mature Slices and Wedges
COMPONENT USED	EN127
COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 7 of 12

### PACKAGING FORMATS: SLICES

PRODUCT CODE	PRODUCT DESCRIPTION	SLICE WEIGHT (G)	TOLERANCE	SHELF LIFE FROM SLICING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT (KG)	TRAY DIMENSIONS	PACKAGING WEIGHT (G)
		(0)					()	LXWXH (MM)	
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 10g <sup>1</sup> / <sub>2</sub> F 9 x					covered and		262mm (W),	
EN069S10C3	4.5 3.0 Kg Tray	10g	± 4g	42 days	14 days	refrigerated	3.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 10g <sup>1</sup> / <sub>2</sub> F 9 x					covered and		262mm (W),	
EN069S10C4	4.5 4.0 Kg Tray	10g	± 4g	42 days	14 days	refrigerated	4.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 15g 1/2 F Long					covered and		262mm (W),	
EN069S15A3	3.0 Kg Tray	15g	± 4g	42 days	14 days	refrigerated	3.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 9 x 9 F/F 15g					covered and		262mm (W),	
EN069S15F3	3.0 Kg	15g	± 4g	42 days	14 days	refrigerated	3.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 9 x 9 FF 15g					covered and		262mm (W),	
EN069S15P2	2.0 Kg C/8	15g	± 4g	42 days	14 days	refrigerated	2.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 20g 9 x 4.5 <sup>1</sup> / <sub>2</sub>					covered and		262mm (W),	
EN069S20C3	F Square 3.0 Kg Tray	20g	± 4g	42 days	14 days	refrigerated	3.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 20g 1/2 F DIAG					covered and		262mm (W),	
EN069S20D3	3.0 Kg Tray	20g	± 4g	42 days	14 days	refrigerated	3.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 20g 11 x 9 FF					covered and		262mm (W),	
EN069S20F1K	1.0 Kg Tray	20g	± 4g	42 days	14 days	refrigerated	1.0 Kg	80mm (H)	77g
	Cheddar Mature					3 days if kept		320mm (L),	
	Slices 20g 11 x 9 F/F					covered and		262mm (W),	
EN069S20F3	3.0 Kg Tray	20g	± 4g	42 days	14 days	refrigerated	3.0 Kg	80mm (H)	77g

PRODUCT NAM	Е	Cheddar Ma	ture Slices a	nd Wedges						
<b>COMPONENT U</b>	SED	EN127		-						
<b>COUNTRY OF O</b>	ORIGIN	UK								
HEALTHMARK		UK FG007N	A EC							
PAGE		Page 8 of 12	, ,							
PRODUCT CODE	PRODUC DESCRI		SLICE WEIGHT (G)	TOLERANCE	SHELF LIFE FROM SLICING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT (KG)	TRAY DIMENSIONS LXWXH (MM)	PACKAGING WEIGHT (G)
EN069S20F4	4.0 Kg T	x 9 FF 19g ray	19g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	4.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S20F4K	4.0 Kg T	g 11 x 9 F/F ray	20g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	4.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S20P1	Mature 0 Slice 20g 1.0 Kg	Cheddar g FF Square	20g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	1.0 Kg	260mm (L), 160mm (W), 50mm (H)	49 g
EN069S20P2	Mature C Slice 20g Kg Tape	g FF 2 x 1.0	20g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	1.0 Kg	320mm (L) 262mm (W), 60mm (H)	85.5g
EN069S20P3	Cheddar	Mature x 9 FF 20g	20g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S25F2	Cheddar	Mature g 11 x 9 F/F	25g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	2.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S30F3	Cheddar Slices 30 3.0 Kg Tr	g 11 x 9 F/F	30g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S30F4	Cheddar Slices 30 4.0 Kg Tr	g 11 x 9 F/F	30g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	4.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S40F3	Cheddar Slices 40 3.0 Kg Tr	g 11 x 9 F/F	40g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S45F2.25	Cheddar Slices FF	Mature 745g x 50	45g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	2.25 Kg	320mm (L), 262mm (W), 80mm (H)	77g

PRODUCT NAM	E	Cheddar Ma	ture Slices an	nd Wedges						
COMPONENT U	SED	EN127								
<b>COUNTRY OF O</b>	COUNTRY OF ORIGIN UK									
HEALTHMARK		UK FG007N	1 EC							
PAGE		Page 9 of 12								
PRODUCT CODE	PRODUC DESCRII	-	SLICE WEIGHT (G)	TOLERANCE	SHELF LIFE FROM SLICING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT (KG)	TRAY DIMENSIONS LXWXH (MM)	PACKAGING WEIGHT (G)
EN069S25F3	Cheddar Slices 25 Kg tray	Mature g 9 x 9 3.0	25g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN127S50F3	Cheddar Slices 50 3.0 Kg T	g 11 x 9 F/F	50g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S50F3	Cheddar	Mature g 11 x 9 F/F	50g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g
EN069S25F1	Cheddar	Mature Slices 9 x 9	25g	± 4g	42 days	14 days	3 days if kept covered and refrigerated	1.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g

PRODUCT NAME	Cheddar Mature Slices and Wedges
COMPONENT USED	EN127
COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 10 of 12

#### HARVEY & BROCKLESS the fine food c<sup>o</sup>

#### PACKAGING FORMATS: SHAVING

PRODUCT CODE	PRODUCT DESCRIPTION	TOLERANCE (KG)	SHELF LIFE FROM WEDGING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT( KG)	TRAY DIMENSIONS LXWXH (MM)	PACKAGING WEIGHT (G)
EN069SH	Cheddar Mature Random Shaved 3.0 Kg	Minimum 3.0 Kg	42 days	14 days	3 days if kept covered and refrigerated	3.0 Kg	320mm (L), 262mm (W), 80mm (H)	77g

#### PACKAGING FORMATS: PORTIONS

PRODUCT CODE	PRODUCT DESCRIPTION	CASE	SHELF LIFE FROM WEDGING	MINIMUM LIFE ON DELIVERY	SHELF LIFE AFTER OPENING	PRODUCT WEIGHT( KG)	TRAY DIMENSIONS LXWXH (MM)	PACKAGING WEIGHT (G)
IP174	Butlers Secret Cheddar Mini Portions 15g	12000	72 days	14 days	1 day if kept covered and refrigerated	180000 Kg	-	-

PRODUCT NAME	Cheddar Mature Slices and Wedges
COMPONENT USED	EN127
COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 11 of 12

# PACKAGING DETAILS

**Wedges / Slices:** Gas-flushed black polypropylene tray with sealing membrane which is blue tinted nylon polyethylene laminate film. Adhesive description label

**\*For wedges that are wrapped**: Individual wedges are saran wrapped and placed in Gas-flushed black polypropylene tray with sealing membrane which is blue tinted nylon polyethylene laminate film. Adhesive description label.

Storage & Delivery Conditions: stored at 1-8°C, delivery maximum 8°C

#### AGREED By Harvey & Brockless:

Signed	Ada Z.	Date	23/07/2015
Name (in print) Anthea Quamina		Position	Specification Technologist

#### AGREED By Customer:

Signed	Date	
Name (in print)	Position	

PRODUCT NAME	Cheddar Mature Slices and Wedges
COMPONENT USED	EN127
COUNTRY OF ORIGIN	UK
HEALTHMARK	UK FG007M EC
PAGE	Page 12 of 12

NOTE Please respond as soon as possible or acknowledge

your approval by email. Should we not hear from you within 14 days we will assume that you are in agreement with the specification.

### **REVISION HISTORY**

Date	Issue Number	Reason for amendment	Authorised by
19/11/09	1	First issue	Peter Barnard
04/07/10	2	Company Logo Changed	Peter Benson
22/11/10	3	Updated allergen table	Alan Richings
09/12/10	4	Tray colour changed from white to black	Alan Richings
13/9/10	5	Amended signatory info	Rajeswari Arun
30/4/13	6	Spec reviewed. Packaging information updated	Rajeswari Arun
20/05/13	7	Amended spec format	Raji Arun
16/08/13	8	New code added	Anthea Quamina
10/02/15	9	Changed packaging for EN069S20P1	Sakshi Sharma
23/07/15	10	Cheese Cellar logo replaced with Harvey & Brockless	Anthea Quamina