

RM Curtis & Co Ltd Product Specification

Product Information		
Product name	Pitted Prunes	
Product code	809173	
Product description	Pitted prunes	
Legal name	Pitted prunes	
Brand	Curtis	
Pack size	4 x 3kg	

Head Office Contact Details		
RM Curtis & Co Ltd	Telephone 02072 740 717	
95 Camberwell Station Road	Fax 02077 371 827	
London	Email Sales@rmcurtis.co.uk	
SE59JJ	www.rmcurtis.co.uk	

Technical Contact		
Name	Florina Brooks	
Position	Technical Manager	
Direct line 01787 273 811		
Mobile	7919561652	
Email	Technical.manager@rmcurtis.co.uk	

Quality Contact		
Name	Elaine Knight	
Position	QA Supervisor	
Direct line 01787 273 388		
Mobile		
Email	QA.supervisor@rmcurtis.co.uk	

Specifications Contact	
Name	Kathryn Hill
Position	Technical Specifications Technologist
Direct line 01787 273 382	
Email	Technical@rmcurtis.co.uk

Composition Table				
Component name	% In final product	Grade	Country of origin	Additive or processing function
Prunes	99.9	Pitted	Chile, Serbia	
Compound ingredients:				
Potassium sorbate	0.1			Preservative
Compound ingredients:				
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Ingredient Declaration	
Pitted prunes (99.9%), Preservative: Potassium sorbate	

Please note: parameters are not applicable if shaded

Additive Table			
E-number	Name	Function	Amount (mg/kg)
E202	Potassium sorbate	Preservative	1000

Allergen Table			
Allergens	Contains	May contain	Does not contain
Cereals containing gluten*			
Crustaceans and products thereof			
Eggs and products thereof			
Fish and products thereof			
Peanuts and products thereof			
Soybeans and products thereof			
Milk and products thereof			
Nuts**			
Celery and products thereof			
Mustard and products thereof			
Sesame seeds and products thereof			
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg			
Lupin and products thereof			
Molluscs and products thereof			

^{*}Namely: wheat, rye, barley, oats, spelt, kamut or their hybridised strains, and products thereof

'Contains' indicates that the allergen is intentionally present as an ingredient.

'May contain' indicates a risk of contamination by an allergen not intentionally present as an ingredient.

'Does not contain' indicates that the allergen is not intentionally present as an ingredient and there is no probable risk of contamination.

	Dietary Suitability	
Dietary Principals	Suitable	Accredited
Diabetics	No	No
Vegetarian	Yes	No
Vegan	Yes	No
Kosher	Yes	No
Halal	Yes	No
Coeliac	No	No
Organic	No	No

^{**}Namely: almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof

	Nutritional Information		
Parameter	Typical values per 100g	Source	
Energy (kJ)	681	Calculated	
Energy (kcal)	161	Calculated	
Protein (g)	2.5	McCance & Widdowsons 6th Ed	
Carbohydrates (g)	34.0	McCance & Widdowsons 6th Ed	
Starch (g)	0.0	McCance & Widdowsons 6th Ed	
Sugar (g)	34.0	McCance & Widdowsons 6th Ed	
Fat (g)	0.4	McCance & Widdowsons 6th Ed	
Saturates (g)	0.0	McCance & Widdowsons 6th Ed	
Mono-unsaturates (g)	0.0	McCance & Widdowsons 6th Ed	
Poly-unsaturates (g)	0.0	McCance & Widdowsons 6th Ed	
Fibre (g)	5.7	McCance & Widdowsons 6th Ed	
Sodium (mg)	11.00	McCance & Widdowsons 6th Ed	
Sodium (g)	0.01	Calculated	
Salt (mg)	27.50	Calculated	
Salt (g)	0.03	Calculated	

Irradiated Material

In compliance with directive 1999/2/EC of the European Parliament and of the Council of 22 February 1999 and all subsequent amendments on the approximation of the laws of the Member States concerning foods and food ingredients treated with ionising radiation, we confirm that this product has not been treated with ionising radiation and nor does it contain ingredients that have been treated with ionising radiation.

Genetically Modified Material

In compliance with regulation (EC) No 1830/2003 of the European Parliament and of the Council of 22 September 2003 and all subsequent amendments concerning the traceability and labelling of genetically modified organisms and the traceability of food and feed products produced from genetically modified organisms, we confirm the following:

This product does not consist of and nor does it contain genetically modified material.

This product, including all ingredients, has not been produced from genetically modified material.

Genetically modified organisms have not been used as processing aids or used in connection with the production of this product or any of its ingredients.

Organoleptic parameters		
Flavour	Characteristic of prunes, free from objectionable foreign flavours	
Aroma	Characteristic of prunes, free from objectionable foreign odours	
Typical profile descriptors	Sweet, fruity	
Appearance (including colour)	Brown to black, irregular oval shaped fruit	
Texture	Soft to firm	

Target	Max or range	Sample size
a - detail belo	w	
		Target

Material Defects	Target	Max or range	Sample size
Discoloured	Absent	10%	
Rotten/mouldy	Absent	3%	
Broken or incomplete			
Mechanically damaged or bruised	Absent	10%	
Infestation - dead			
Evidence of insect damage			
Under developed			
Rancid/bitter/other undesirable flavours	<1%	1%	
Soft/rubbery/hard or other undesirable textures	<1%	1%	
Rancid/musky or other undesirable odours	<1%	1%	
Over roasted/burnt			
Shrivelled			
Sugared berries			
Peduncles and part peduncles			
Residual free syrup			

Any additional material defects - detail below

There is a tolerance for 10% defective material, inclusive of discoloured, damaged scarred and fermented fruit. These defects combined shall not exceed 10%.

Foreign bodies and contaminants intrinsic to the product	Target	Max or range	Sample size
Total EVM	Absent	3%	
Pips/seeds/pits and fragments thereof	Absent	0.5%	
Skin			
Stalk >10mm			
Stalk <10mm			
Total stalk			
Capstems			
Leaves			
Septa			
Shell and shell fragments			
Any additional intrinsic foreign b	odies - deta	il helow	

There is a total maximum tolerance of 3% inclusive of EVM, adhering dust and unspecified foreign material

Foreign bodies and contaminants extrinsic to the product	Target	Max or range	Sample size	
Dust and grit				
Mineral stones >2mm				
Mineral stones <2mm				
Total mineral stones				
Any additional extrinsic foreign bodies - detail below				
There is a total maximum tolerance of 3% inclusive of EVM, adhering dust and unspecified foreign material				

In all cases, parameters expressed as a percentage shall be taken as representative of a production batch.

Quality Photo Standard	
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Photo standard currently	
unavailable	

Microbiological Standards				
Criteria	Test method	Test frequency	Target	Maximum acceptable value
Aerobic Colony Count	BS EN ISO 4833:2003	Annual	<100,000 cfu/g	1,000,000cfu/g
Enterobacteriaceae	BS ISO 21528-2:2004	Annual	<10 cfu/g	100cfu/g
E. Coli	BS ISO 16649-1:2001	Annual	<10 cfu/g	100cfu/g
Salmonella Spp.	single selective enrichment in RV Broth and plating on XLD and BGA	Annual	Absent in 25g	Absent in 25g
Yeast	BS 21527-1.:2008 or BS 4285-3	Annual	1,000 cfu/g	10,000cfu/g
Mould	BS 21527-1.:2008 or BS 4285-3	Annual	1,000 cfu/g	10,000cfu/g
Coliforms	BS ISO 4832:2006			
Coagulase Positive Staphylococci	BS EN ISO 6888-1:1999			
Bacillus Cereus	Based on Practical Food Microbiology 3rd edition 2003 or ISO 5763-11			
E. Coli 0157	EN ISO 16654-2001			

Chemical Parameters					
Criteria	Test frequency	Testing method	Maximum or range		
Moisture %	Annual	Oven or vacuum method	32		
Water activity (aW) %					
Free fatty acids (FFA) % in oleic		ISO 660:2009			
Peroxide value (PV) meq/kg		ISO 3960:2007			
рН		Electrometric method			
Brix					
% Solids					
Heavy metals - Arsenic		Atomic fluorescence			
Heavy metals - Cadmium	Annual	FAAS or ICP-OES			
Heavy metals - Lead	Annual	FAAS or ICP-OES			
Heavy metals - Mercury		Atomic fluorescence	Compliant with UK and		
Pesticides	Annual	Mass spectroscopy	EU legislative limits		
Ochratoxin A	Annual	HPLC Fluorescence Detection			
Aflatoxin B1	Annual	HPLC Fluorescence Detection			
Total aflatoxins	Annual	HPLC Fluorescence Detection			
Any additional chemical parameters - detail below					

Packaging Packaging Format Description

4 x 3kg plastic bags in a cardboard carton

Primary Packaging				
Food contact packaging material type	Plastic			
Colour	Clear, colourless			
Method of closure	Heat sealed			
Capacity per 'inner'	g 3 kg			
Number of 'inners' per outer	4			

Secondary Packaging		
Outer case/carton/bag packaging material type	Cardboard carton	
Colour	Brown or white	
Method of closure	Tape	
Capacity per 'outer' (kg)	12	

Barcode		
Consumer unit barcode	5013803809188	
Trade unit barcode	N/A	
Outer trade unit barcode	05013803809171	

The product shall be distributed in clean undamaged packaging. All primary packaging materials shall be food grade and of sufficient durability to ensure the integrity of the product. In compliance with Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 and all subsequent amendments, materials and articles in contact with food shall not transfer their constituents to food in quantities which could endanger human health, bring about an unacceptable change in the composition of the food or bring about a deterioration in the organoleptic characteristics thereof. The labelling, advertising and presentation of a material or article shall not mislead consumers.

Shelf Life and Storage Provide a description of the storage conditions required

Cool dry ambient conditions away from direct sunlight and strong odours. All food products are prone to infestation and it is essential to check regularly during prolonged storage. Once opened, store in sealed

containers and use within one month.

Shelf life from production date (months)	10 months or to BBE date indicated on package markings or release certificate
Minimum shelf life on delivery (months)	4
Recommended storage temperature range (°C)	4-15
Recommended relative humidity range (%)	60-70

It is the responsibility of the customer to ensure appropriate storage conditions are maintained and no concern or complaint will be considered after 28 days from the point of delivery.

Please note: parameters are not applicable if shaded

Maximum Durability

This is a long-life ambient product and there is generally no food safety concern associated with the use of this product beyond the recommended best before end date given. As with all food and beverage products, the organoleptic characteristics may change over time. The organoleptic changes that occur during storage will be influenced by the storage conditions that the product is subject to and in light of the fact that these conditions are beyond the control of RM Curtis, it is our position that:

A decision to use the products supplied beyond the best before end date stated may be taken at the sole discretion of the customer.

RM Curtis is not in a position to advise customers on a decision to use the products supplied beyond the best before date stated, and any such decision should be made by the customer.

RM Curtis accepts no liability or responsibility for loss or damage resulting from the use of goods beyond the best before end date stated.

	Validity			
Version Nur	nber	1		
	Approval on behalf of RM Curtis & Co Ltd			
	Specification prepared by	Specification approved by		
Name	Noosha Procopio	Florina Brooks		
Position	Technical Administration Officer	Technical Manager		
Date	30/06/2014	30/06/2014		

The specification approval and countersign feature is an internal tool which facilitates the monitoring and continuous improvement of the documents held. A specification shall be considered valid provided this is indicated by at least one representative of RM Curtis & Co Ltd. The validity of a specification is not contingent on secondary approval.

Approval on behalf of the customer		
Name		
Position		
Date		

This specification shall be considered to be acceptable to all parties in the event that no dispute is raised within a 14 day period of submission.

Document Control

From time to time, updates and improvements may be made to the formatting of the specification template. These updates may include logos, contact details, syntax and other features which do not influence product quality or the specification agreement between RM Curtis & Co Ltd and its customers. Any such changes will not result in a new specification version number, but may be reflected in the document control parameters detailed below.

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Author	Duncan Lacey
Authorised	Florina Brooks