



BAKELS

TECHNICAL SERVICE

394490 GF MULTISEED BREAD COMPLETE SG

TYPE

A powdered complete mix for the manufacture of gluten free seeded bread.

USAGE

4.000 kg Gluten Free Multiseed Bread Complete
3.600 kg Water
0.160 kg Fresh Yeast
0.200 kg Vegetable Oil

Place water and yeast into a mixing bowl and then add bread mix.
Using dough hook, mix for 2 minutes on slow speed.
Scrape down. Mix for 2 minutes on fast speed.
Add vegetable oil over 2 minutes on slow speed.
Mix for a further 3 minutes on fast speed.
Rest for 10 minutes.

For bread, scale at 500g and place into bread tins.
For rolls, scale at 80g.

Prove for 60-70 minutes.

Bake bread at 220°C for 35 minutes, rolls for 20 minutes.

COMPOSITION	%	Country of Origin
Potato Starch	40-45	The UK, Netherlands
Maize Starch	20-25	Germany, Italy, Spain, Netherlands
Sugar	5-10	The UK, Mauritius, Zambia, Mozambique
Pumpkin Seeds	5-10	China
Carob Germ Flour	1-5	Spain
Rice Starch	1-5	France, Brazil, Italy, Greece, Portugal, Spain, Argentina, Pakistan, Egypt, Thailand, Turkey, Vietnam, Mauritius, Paraguay, Russian Federation, Australia, Kazakhstan, Bulgaria, Cambodia, Chile, Guyana, Lao Peoples Democratic Republic, Myanmar, Uruguay
Sunflower Seeds	1-5	United States, Germany, China, Ukraine, Romania, Bulgaria
Psyllium Husk Powder	1-5	India
Stabilisers: E464 Hydroxypropyl Methyl Cellulose, E466 Sodium Carboxymethyl Cellulose	1-5	Germany
Brown Linseed	1-5	The UK, France, Poland, Netherlands, Sweden, Ukraine, Russian Federation, Kazakhstan
Salt	1-5	The UK
Potato Protein	1-5	Netherlands
Caramelised Sugar	<1	France, Germany, Belgium, Netherlands
Emulsifiers: E471 SG Mono and Diglycerides of Fatty Acids, E472e Mono and diacetyltartaric acid esters	<1	The UK, France, Denmark, Germany, Austria, Belgium, Czech Republic, Poland, Hungary, Netherlands, Slovakia, Malaysia, Indonesia, Ukraine, Papua New Guinea, Russian Federation, Australia
Natural Flavouring	trace	The UK
Enzyme (Wheat)	trace	France, Denmark, Finland, Netherlands, Sweden, Japan, Liechtenstein

Ingredient Declaration: Potato Starch, Maize Starch, Sugar, Pumpkin Seeds, Carob Germ Flour, Rice Starch, Sunflower Seeds, Psyllium Husk Powder, Stabilisers (E464, E466), Brown Linseed, Salt, Potato Protein, Caramelised Sugar, Emulsifiers (E471, E472e), Natural Flavouring.

PACKAGING

12.5kg net in food grade polythene bag

SHELF LIFE AND STORAGE

360 days, cool and dry conditions

NUTRITIONAL INFORMATION/100g

Energy	1472 kJ / 349 kcal
Fat	5.88 g
(of which saturates)	0.91 g
Available Carbohydrate	64.27 g
(of which sugars)	6.68 g
Protein	6.02 g
Fibre	7.49 g
Salt	1.77 g

MICROBIOLOGICAL TARGETS

<i>C. perfringens</i>	<10 cfu/g
<i>B. cereus</i>	<100 cfu/g
<i>E. coli</i>	<10 cfu/g
Salmonella	Absent in 25g
Staphylococcus	<20 cfu/g

FOOD INTOLERANCE DATA

	Present in Formulation	Present on Line	Present on Site
Peanuts	No	No	No
Tree Nuts	No	No	No
Sesame Seeds	No	No	No
Milk (Including lactose)	No	Yes	Yes
Eggs	No	Yes	Yes
Fish	No	No	No
Crustaceans & Shellfish	No	No	No
Soya	No	Yes	Yes
Cereals containing wheat carrier Gluten	No, Enzymes <20ppm gluten	Yes	Yes
Celery	No	No	No
Mustard	No	No	No
Lupin	No	No	No
Sulphur dioxide and sulphites >10mg/kg	No	No	No
GM labelling required	No		
Suitable for Vegans & Vegetarians	Yes		

Regulation (EC) No. 1272/2008 CLP: Not Classified

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Reason for new version: Spec review; Removal of carrier E170, additional countries, nutrition			

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