



# SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX  
Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD 37-7  
12/10/14

## PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
WHPE550V	GROUND WHITE PEPPER	5	23/07/2015	28/02/2020
<b>Description</b>	The ground and blended product of Piper nigrum L., cleaned, sterilised, dried and removed the outer part of pericarp by decortication.			
<b>Brand</b>	Chef William			
<b>Ingredients</b>	White Pepper			
	<b>Allergy Advice: See Ingredients In Bold</b>			
<b>Allergens</b>	-			
<b>Sensory</b>	Appearance	Yellow to grey white free flowing powder.		
	Flavour & Aroma	Typical of white pepper, pungent. Free from foreign odours or taints.		
<b>Analytical</b>	Moisture	12% maximum		
	Total Ash	3.5% maximum		
	Acid Insoluble Ash	0.3% maximum		
	Volatile Oil	1% minimum		
	Piperine Content	4.5% minimum		
	Total Aflatoxin	10ppb maximum		
	Aflatoxin B1	5ppb maximum		
	Ochratoxin A	15ppb maximum		
	Heavy Metals	Arsenic: 1mg/kg maximum Lead: 1mg/kg maximum Cadmium: 0.5mg/kg maximum Mercury: 0.02mg/kg maximum		
<b>Microbiological</b>	TVC	50,000/g maximum		
	Coliforms	50/g maximum		
	E. coli	10/g maximum		
	Enterobacteriaceae	100/g maximum		
	Yeasts & Moulds	100/g maximum		
	Salmonella	Absent in 50g		
	Bacillus cereus	100/g maximum		
	Staphylococcus aureus	100/g maximum		
	Clostridium perfringens	10/g maximum		
	Listeria Monocytogenes	Absent in 25g		
<b>Physical</b>	Foreign Matter	Minor (Soft stems and same plant material, wood pieces of plant which r hydrate, foreign herb/spice material, parts of other non-herb plants): 0.2g/lb maximum		
	Particle Size	100% minimum: <400 micron 95% minimum: <250 micron		



# SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX  
Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD 37-7  
12/10/14

## PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
WHPE550V	GROUND WHITE PEPPER	5	23/07/2015	28/02/2020

Bulk Density 620-720g/l

Typical Nutritional Information per 100g		
Energy		296 kcal
Energy		1238 kJ
Fat		2.12 g
of which: saturates		0.63 g
monounsaturates		0.79 g
polyunsaturates		0.62 g
Carbohydrate		42.41 g
Fibre		26.20 g
Protein		10.40 g
Salt		0.01 g
Sodium		5.00 mg

Source: USDA National Nutrient Database for Standard Reference, Release 28, Basic Report: 02032, Spice pepper, white

<b>Labels</b>	Product name, net weight, batch code and best before date.
<b>Storage</b>	Store in a cool, dry place, free from the risk of contamination and ingress of moisture.
<b>Shelf Life</b>	18 months under correct storage conditions.
<b>Pack Size</b>	6x550g
<b>Additional Information</b>	Country of Origin: Vietnam Packed in the UK

<b>Approved by:</b>	Natalie Morris
<b>Position:</b>	Technical Supply Co-ordinator
<b>Date Printed:</b>	18/02/2021

**CONTROLLED COPY**

### Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
4	03/09/2019	5	28/02/2020	Specification Review	Product description updated, sensory, analytical, micro, physical and country of origin information updated



# SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** GROUND WHITE PEPPER

**Specification Number:** WHPE550V

**Allergy Issue Date:** 28/02/2020

**Allergy Issue No.:** 5

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



# SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** GROUND WHITE PEPPER

**Specification Number:** WHPE550V

**Allergy Issue Date:** 28/02/2020

**Allergy Issue No.:** 5

Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	No	
Glutamates	No	
Other Additives	No	
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	No	
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	No	
Added Sugar	No	



# SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** GROUND WHITE PEPPER

**Specification Number:** WHPE550V

**Allergy Issue Date:** 28/02/2020

**Allergy Issue No.:** 5

Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	Yes	
Kosher Certified	No	
Muslim Diet (Halal)	Yes	
Halal Certified	No	

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

<b>Approved by:</b> Natalie Morris
<b>Position:</b> Technical Supply Co-ordinator
<b>Date:</b> 18/02/2021