

CONFIDENTIAL PRODUCT SPECIFICATION SOFT R SOFT ROLL 2010 12.5Kg

* (all EU countries are potential sources) Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland, Portugal, Slovakia, Slovenia, Spain, Ireland, Sweden, UK.

**RSPO certified mass balance palm oil

*** Contains anti caking agent E535 (undeclared processing aid)

**** Undeclared processing aid

ADDITIVES

E NUMBER	NAME	FUNCTION
E471	Mono- and di-glycerides of fatty acids	Emulsifier
E481	Sodium stearoyl-2 lactylate	Emulsifier
E300	Ascorbic Acid	Flour Treatment Agent

ALLERGENS

CONTAINS **RISK OF CROSS
CONTAMINATION**

Cereals containing Gluten	Yes	Yes
Milk and derivatives	No	Yes
Egg and derivatives	No	Yes
Soya and derivatives	Yes	Yes
Sesame and derivatives	No	No
Fish and derivatives	No	No
Shellfish / Crustaceans and derivatives	No	No
Molluscs and derivatives	No	No
Lupin and derivatives	No	No
Mustard and derivatives	No	No
Celery and derivatives	No	No
Sulphur Dioxide >10mg / Kg	No	No
Peanuts and derivatives	No	No
Nuts and derivatives	No	No

Allergen policy / procedure is available on request

DIETARY SUITABILITY

YES / NO REASON (if no)

Suitable for Vegetarians	Yes	
Suitable for Vegans	Yes	
Suitable for Coeliacs	No	Gluten
Suitable for Nut / Seed allergy sufferers	Yes	
Suitable for Ovo Lacto Vegetarians	Yes	
Suitable for Muslims / Halal	No	Not certified
Suitable for Jewish / Kosher	No	Not certified

Free from materials of animal / fish / poultry origin (excluding egg / dairy)? Yes (eg animal rennet, L-cysteine, cochineal, gelatin)

Free from added soya and soya derivatives	No	Contains IP Soya
Free from maize and maize derivatives	No	Contains IP Maize
Free from enzymes derived from GM organisms	No	(No GM labelling required)
Free from other genetically modified foods	Yes	

No Genetic Modification labelling is required, and the product complies with relevant GM legislation. GM policy is available on request

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NUTRITION	SOURCE OF DATA: Calculated g per 100g (as sold)	
Energy kcal	354	
Energy kJ	1500	
Protein	6.5g	
Carbohydrate	60.1g	
of which Sugars	21.4g	
of which Starch	38.0g	
Fat	10.7g	
of which Saturated	7.7g	
of which Mono unsaturated	1.6g	
of which Poly unsaturated	1.1g	
of which Trans	0g	
Fibre	1.9g	
Sodium	6.3g	
Salt Equivalent	15.75g	
Added Salt	16g	
Added Sugar	20g	

CONTAMINATION DETECTION: Metal Detection on every sack

Metal Detector test pieces used: 3.5mm FE, 4.5mm non-FE, 5mm SS Tested every hour

MICROBIOLOGY

TYPICAL

TVC	<200,000 cfu/g
Coliforms	<1000 cfu/g
Yeasts and Moulds	<1000 cfu/g
E coli	<10 cfu/g
Salmonella	Absent in 25g

We consider the product to be low risk microbiologically. The water activity of the product prevents bacterial growth. The product should pass through a heat treatment process i.e. cooking, before final consumption

FINISHED PRODUCT TESTING	PARAMETERS	FREQUENCY
Salt Titration	16% +/- 10%	Every batch
Ascorbic Acid dip test	100-200ppm	Every batch

BRC certificate, MSDS, HACCP and flow chart can be supplied upon request

Certificates of analysis / conformance supplied for deliveries: Statement of conformance is on delivery note

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PACKAGING

Description: printed tri walled paper sack with plastic liner

TYPE	MATERIAL	COLOUR	DIMENSIONS	WEIGHT	CLOSURE
Sack	Paper	Printed	620 x 320 x 130mm	120g	Stitched
Sack liner	Polyethylene	Blue	620 x 320 x 130mm	27g (40m)	Stitched
Layer card	Cardboard	Buff	1.2 x 1m	401g	N/A
Pallet	Wood	Blue	1.2 x 1m	25Kg approx	N/A
Pallet wrap	LDPE	Clear and colourless	N/A	N/A	N/A

Inner packaging is certified suitable for contact with food, and complies with relevant legislation.

Pallet configuration:	7 sacks per layer, 9 layers per pallet, 63 sacks per pallet		
Gross pack weight	12.647Kg		
Net pallet weight	787.5Kg	Gross pallet weight	Approx 822.2Kg


PACK CODING

Labelling: Product name, description, weight, ingredients, allergens, usage instructions, EAN code, contact address

Traceability coding: Lot number
Date produced
Best before date

RECIPE SUGGESTION

Usage rate: 10% on flour weight

Completed by: Fiona Baird
Signature: 
Specification version: 1
Reason for issue: New pack size
Date of issue: 15.03.13

We shall ensure that the product is manufactured and packed in accordance with accepted good manufacturing and hygiene practices, and conforms to specification. Product complies with current UK/EC food legislation and any other relevant statutory requirements, including all acts, regulations, orders, EC directives and EC decisions.