

**Product Specification**

<b>Product Code and Product Name: 2309 Breakfast Pasty</b>	
<b>Product Description:</b> Cooked Pork and Herb Sausage Meatballs, Cannellini & Haricot beans in a Tomato and Cheese sauce encased in puff pastry – Frozen Unbaked	
<b>Barcode:</b> 05018833023092	
<b>Supplier Address:</b> Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	<b>Manufacturing Site:</b> Same as supplier address
<b>Health Mark:</b> GB AX028	
<b>RSPO SCC no:</b> BMT-RSPO-000592	
<p><b>Ingredient Declaration:</b>  <b>Wheat</b> Flour (contains Calcium carbonate, Iron, Niacin and Thiamin), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice Concentrate], Water, Pork &amp; Herb Sausage Meatballs (9%) [Pork, Water, Rusk (<b>Wheat</b> Flour (contains Calcium Carbonate, Iron, Niacin and Thiamin), Salt, Raising Agent E503ii), Pork Fat, Potato Starch, Salt, Black Pepper, Herbs (Sage, Parsley), Dextrose, Stabilisers (E450i, E451i), Preservative (Sodium <b>Sulphite</b>), Antioxidant (E300), Spice Extracts (Nutmeg, Coriander), Sage Extract], Cannellini Beans (6%), Haricot Beans (6%), Tomato Passata, Red Leicester Cheese (2%) [Cheese (<b>Milk</b>), Colour (E160b(ii))], Bacon (2%) [Pork, Water, Salt, Antioxidant (E301), Preservatives (E250, E252)], Onions, Glaze [Water, Modified Starch, Rapeseed Oil, <b>Milk</b> Proteins, Emulsifiers (<b>Soya</b> Lecithin (E322), E471), Acidity Regulator (E339iii), Colour (E160a)], Tomato Puree, Rapeseed Oil, Thickener (E1422), Sugar, Vegetable Bouillon [Sea Salt, Potato Starch, Yeast Extract, Palm Oil, Vegetables (Parsnip, Onion, Parsley), Maltodextrin, Sugar, Spices (contains <b>Celery</b>)], Salt, White Pepper.</p> <p><b>Allergens:</b> For allergens (including cereals containing gluten) see ingredients in <b>Bold</b>. May also contain Nuts.</p>	

**Ingredient Information:**

<b>Ingredient</b>	<b>Country of Origin</b>
Wheat Flour	Milled in the UK
Margarine	Belgium
Water	UK
Pork & Herb Sausage Meatballs	UK – Pork from EU
Cannellini Beans	Argentina, USA, Canada, China, UK, Madagascar, Egypt
Haricot Beans	USA, Canada, China, Ethiopia, Argentina, UK, Kazakhstan
Tomato Passata	Greece, Spain
Red Leicester Cheese	UK
Bacon	UK – Pork from EU
Onions	UK, Holland, Poland, Ukraine
Glaze	UK
Tomato Puree	Greece
Rapeseed Oil	UK, Holland, France
Thickener (E1422)	Italy, France
Sugar	Netherlands
Vegetable Bouillon	Switzerland
Salt	UK
White Pepper	Vietnam

**Suitability:**

	<b>Yes/No/Not Certified</b>	<b>Comments</b>
Vegetarians (Ovo-Lacto)	No	Contains Pork
Vegans	No	Contains Pork and Milk
Coeliacs	No	Contains Wheat
Kosher	No	Contains Pork
Halal	No	Contains Pork

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**Allergen Information:**

<b>Allergen</b>	<b>Present (Yes/No/May contain)</b>	<b>Handled on site</b>	<b>Comments</b>
Cereals (containing gluten)	Yes	Yes	Contains Wheat
Milk and Milk Products	Yes	Yes	Contains Milk
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	No	Yes	
Celery/ Celeriac	Yes	Yes	Contains celery
Lupin	No	No	
Soya Beans and Derivatives	Yes	No	Contains Soya lecithin
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	Yes	Yes (within other raw materials)	2940 ppm (calculated)
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

**Other Relevant Information:**

	<b>Present (Yes/No/May contain)</b>	<b>Comments</b>
Artificial Preservatives	Yes	E221 – Sodium Sulphite
Artificial Flavours/Flavour Enhancers	No	
Artificial Colours	No	
Additives	Yes	E471, E330, E503ii, E450i, E451i, E221, E300, E160b, E322, E339iii, E160a, E1422
Palm Oil or Derivatives	Yes	<b>RSPO SCC no:</b> BMT-RSPO-000592
GMO materials or derivatives	No	
Irradiated materials	No	

**Baking Guidelines:**

Place on a baking tray in a pre-heated oven at 200°C /180°C Fan/ 400°F / Gas Mark 6 for approximately 25 - 30 minutes.

Ensure product is piping hot throughout before serving.

**Nutrition Information:**

Analysis or Calculation: Calculated

Method of calculation: NutriCalc

	<b>Typical Values per 100g</b>
Energy kJ	1218
kcal	293
Fat (g)	19.0
Of which Saturates (g)	9.8
Carbohydrates (g)	22.9
Of which Sugars (g)	1.5
Fibre (g)	2.3
Protein (g)	6.4
Salt (g)	1.16

**Brief outline of Process Steps:**

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing (if applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (if applicable)
- Metal Detection (CCP 3)
- Outer case packaging (if applicable)
- Despatch

**Micro Standards:**

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<50	>100
B. Cereus	<50	>100
Staphylococcus	<50	>100

**Packed:** 36 x 185g  
**Net Weight:** 6.66Kg  
**Gross Weight:** 7.0Kg  
**Total Pallet Weight:** 533.6Kg  
**Pallet Height:** 1.3m

**Pallet Information:**  
 12 Cases per layer  
 6 Layers per pallet  
 72 Cases per pallet

**Packaging Breakdown:**

**Primary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
I1244	Blue Liner Bag	LDPE	-	-	-	18	1	18
<b>Total weight</b>								<b>18</b>

**Secondary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
PO76421	Layer card	Cardboard	362	240	-	28	3	84

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PO76419	Universal Outer Case	Cardboard	276	256	190	246	1	246
I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
<b>Total weight</b>								335

### Tertiary

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chep Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
<b>Total weight</b>					28626

**Date Code:** Julian Date Code (yddd), Best Before Date

**Storage Conditions:** Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

**Shelf Life:** 18 months from day of production.

**Minimum Shelf Life:** 12 months from day of production.

**Country of Origin:** Produced in the UK.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

**Signed:** C. Creasey

**Date:** 26.07.2022

**Position:** Specifications Team Manager

**Please note: We will consider this specification to be accepted unless otherwise advised.**

For any specification queries please contact us at:

[specifications@wrightsfg.com](mailto:specifications@wrightsfg.com)

### SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
01.05.2018	5	Specification review – change of Sausage. Full specification review; ingredient declaration and nutrition updated.	G. Tatlow/R. Bungar	21.11.2014
13.01.2021	6	E160b in Red Leicester updated to E160b(ii) and Health Mark updated to GB AX028	C. Creasey	01.05.2018
13.01.2022	7	Specification review – Modified maize starch name change to thickener (E1422).	A. Kirton	13.01.2021

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26.07.22	8	Sliced Sausage replaced with Sausage Meatballs due to delist by supplier. Product description updated. Ingredient declaration updated to add 'meatballs' to ingredient name, removed reference to beef collagen casing and added Wheat Flour fortification. The meatballs are made to the same recipe as the sliced sausage but with no casing.	S. Boniface	13.01.22
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