

# Wrights

## Product Specification

<b>Product Code and Product Name: 2603 Minced Beef &amp; Onion Pie</b>	
<b>Product Description:</b> Round Minced Beef & Onion Pie with Short Crust Pastry - Frozen Unbaked	
<b>Supplier Address:</b> Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	<b>Manufacturing Site:</b> Same as supplier address
<b>Identification Mark:</b> GB AX028	
<b>RSPO SCC no:</b> BMT-RSPO-000592	
<b>Ingredients:</b> <b>Wheat</b> Flour (contains Calcium Carbonate, Iron, Niacin, Thiamin), Water, Beef (12%), Vegetable Shortening [Palm Oil, Rapeseed Oil, Palm Stearin], Onions (7%), Margarine [Palm Oil, Palm Stearin, Water, Rapeseed Oil, Salt, Emulsifier (Mono-and Diglycerides of Fatty Acids), Acidity Regulator (Citric Acid), Lemon Juice concentrate], Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, <b>Milk</b> Proteins, Emulsifiers ( <b>Soya</b> Lecithin, E471), Acidity Regulator (E339), Colour (E160a)], Thickener (E1422), Salt, Kibbled Onion, Beef Stock [Beef, Rehydrated Potato, Salt, Molasses, Caramelised Sugar Syrup, Dried Onion, Black Pepper], Onion Powder, Raising Agents (E450, E500), Yeast Extract, Carmelised Sugar, Malt Extract ( <b>Barley</b> ), White Pepper, Black Pepper.	
<b>Allergens:</b> For allergens (including cereals containing gluten) see ingredients in <b>Bold</b> . May also contain Nuts.	
Bone warning: - Although every care has been taken to remove bones, small bones may remain.	
<b>Brief outline of Process Step:</b> <ul style="list-style-type: none"><li>• Raw Material Intake</li><li>• Product ingredient batch weighing</li><li>• Filling Cooking (CCP 1 target minimum temperature 85°C)</li><li>• Cooling (CCP 2 &lt;8°C within 4 hours)</li><li>• Pastry manufacturing</li><li>• Product Assembly</li><li>• Freezing (<i>If applicable</i>)</li><li>• Baking (<i>if applicable</i>) (CCP 1 target minimum temperature 85°C)</li><li>• Cooling (CCP 2 &lt;8°C within 4 hours)</li><li>• Packing (<i>If applicable</i>)</li><li>• Metal Detection (CCP 3)</li><li>• Outer case packaging (<i>If applicable</i>)</li><li>• Despatch</li></ul>	

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**Baking Guidelines:**

For best results bake from frozen. Place on a baking tray in a pre - heated oven 200°C / 400°F / Gas Mark 6 for approximately 20 - 25 minutes.

Ensure product is piping hot throughout before serving.

**Nutrition Information:**

	<b>Typical Values per 100g (Analysed)</b>
Energy kJ	1210
kcal	291
Fat (g)	16.6
Of which Saturates (g)	7.39
Carbohydrates (g)	27.2
Of which Sugars (g)	0.9
Fibre (g)	1.8
Protein (g)	7.2
Salt (g)	0.99

**Micro Standards:**

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<20	>100
B. Cereus	<20	>100
Staphylococcus	<20	>100

**Packed:**

36 x 175g approximately  
(6.3Kg approximately)

**Pallet Information :**

12 Cases per layer  
6 Layers per pallet  
72 Cases per pallet

**Packaging Measurements:**

Foil dimensions: 111 x 62x 20mm, 1.7g each (61.2g per case)  
Blue Tint Liner Bag: 18g each  
Layer card (x3): 362 x 240mm, 32g each (96g per case)  
Case dimensions: 376 x 256 x 190mm, 246g each  
Tape and Label weight: 5g each case  
Case weight: 6.7Kg approximately  
Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer pad 436g and pallet wrap 240g)  
Total pallet weight: 512.9Kg(approximately)  
Total pallet height: 1.3m (approximately)

**Date Code:** Julian Date Code (yddd), Best Before Date

**Storage Conditions:** Store below -18°C. Once defrosted DO NOT re-freeze.  
Handle with care.

<b>Shelf Life:</b> 18 months from day of production.	
<b>Minimum Shelf Life:</b> 12 months from day of production.	
<b>Country of Origin:</b> Produced in the UK using Beef from ROI, UK, or EU.	
I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.	
<b>Signed:</b> A.Kirton	<b>Date:</b> 27.01.2022
<b>Position:</b> Specifications and Artwork Coordinator	

**Please note: We will consider this specification to be accepted unless otherwise advised**

#### SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
20.05.13	3	Recipe amendment and new specification format	R. Bungar	17.03.10
30.07.2014	4	Updated allergen as per FIR	R. Bungar	20.05.2013
23.12.2014	5	Updated ingredients declaration	R. Bungar	30.07.2014
30.03.2016	6	Added Bone Warning	R. Bungar	23.12.14
12.04.2019	7	Specification review	J.W.	30.03.2016
27.01.2022	8	Specification review Site details and health mark added. Modified maize starch declared as thickener E1422	A.Kirton	12.04.2019

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