

PRODUCT	RTU SULTANAS	PRODUCT CODES	90.01
ISSUE NO.	001	ISSUE DATE	09.10.2012

PRODUCT SPECIFICATION

PRODUCT DESCRIPTION

Processed Sultanas are dried Seedless Grapes of the Vitis Vineferat Variety.

All materials supplied by First Grade International Ltd shall be wholesome in texture and flavour and conform to the requirements of all UK food safety and labelling regulations.

PACK SIZES AVAILABLE

<i>P CODE</i>	<i>WEIGHT</i>	<i>PACKS PER PALLET</i>	<i>PACKAGING WEIGHT</i>	
90.01	12.5kg	80	Liner 20.1g	Carton 509g

INGREDIENTS

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Turkish Sultanas 99%
Sunflower seed Oil Max 1.0%

PHYSICAL PROPERTIES

(Form and Colour)

Appearance – whole regular shaped lightly oiled berries.
Colour – light to mid brown as per Turkish standards TS3411
Flavour – Typical fruity Sultana flavour free from extraneous odours and tastes.

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FIRST GRADE INTERNATIONAL LIMITED
 Coconut House, 15 Aston Court, George Road, Bromsgrove Technology Park,
 Bromsgrove. Worcestershire
 B60 3AL

Tel 01564 731980 Fax 01527 831904

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GRADE\SIZE		TEST FREQUENCY
Size mm	9.5 – 10mm	Hourly
Count per 100g	251-360	Hourly

CHEMICAL ANALYSIS

TEST	RANGE	METHOD	TEST FREQUENCY
Moisture	13-16%	DFA	Per production run
Ochratoxin	10ppb	HPLC	Per Container

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MICROBIOLOGICAL ANALYSIS

TEST	MAXIMUM LEVEL	METHODOLOGY	Frequency
TVC	50,000 cfu/g	U.S Food and Drug Administration Bacteriological Analytical Manual Aerobik Plate Count	Per production run *Tested at origin
Enterobacteriaceae	100 cfu/g	US FDA Enumeration of Escherichia coli and Coliform Bacteria'	Per production run *Tested at origin
Yeasts	10,000 cfu/g	FDA U.S Food and Drug Administration Bacteriological Analytical Manual Yeast, Moulds and mycotoxins.	Per production run *Tested at origin
Moulds	20,000 cfu/g		
Salmonella	Absent in 25g	AOAC.99.3.07 (1993)	Per container *UK Analysis

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PHYSICAL ANALYSIS

		Frequency
STONE <2 mm	max. 1/ton	Hourly
STONE >2 mm	max.1/ton	Hourly
LOOSE STALKS	nil	Hourly
ATTACHED STALKS 4-10 mm	4 count/12.5kg	Hourly
ATTACHED STALKS >10 mm	1 count/12.5kg	Hourly
EVM	1 count/12.5kg	Hourly
LOOSE CAPSTEMS	1 count/100gr	Hourly
ATTACHED CAPSTEMS	3 count/100gr	Hourly
DAMAGED BERRIES	2.0gr/100gr	Hourly
SHRIVELLED BERRIES	1.0gr/100gr	Hourly
MOULDY BERRIES	1.0gr/100gr	Hourly
SUGARED BERRIES	1.0gr/100gr until April, after April 2.0gr/100gr	Hourly

All products are supplied with Origin Microbiological certification. Samples from each delivery are submitted to a UKAS Accredited lab for verification.

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METAL DETECTION

<i>SENSITIVITY</i>	<i>FREQUENCY</i>
2 mm Ferrous	100% through put
2.5 mm Non Ferrous	Challenged hourly
3.5 mm Stainless Steel	(as above)

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NUTRITIONAL INFORMATION

Nutritional Details

		g/100g Sample	
Moisture	15.2	Protein (Nitrogen x 6.25) AM081	2.7
Total fat	0.4	Ash (AM007)	-
Of which saturates	0.1	Sodium (AM 078)	19mg
Cis Monosaturates	-	Total Carbohydrate (by difference)	69.4
Trans Monounsaturates	-	Available Carbohydrate	
Cis – cis Polyunsaturates	-	Of which sugars	69.4
Trans Polyunsaturates	-	Dietary Fibre (Englyst)	2.0
Non Fatty Acid content Factor	-		
Total Energy Kcal	275		
Total Energy KJoules	1171		

Nutritional analysis issued by supplier

GENETIC MODIFICATION STATUS

GMO Free

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COUNTRY OF ORIGIN

TURKEY

PROCESSING SITES

Name	Location	Accreditation
Pagysa – Timel Gida	Nuriye - Manisa	BRC Grade A
Safe Food Corporation	Canakkale - Menemen	BRC Grade A

PACKAGING & CLOSURE

Blue food grade liner – folded. Corrugated cardboard outer, sealed with plain tape.

Dimensions

Pack size	Inner	Outer
12.5KG	W400mm X H720mm	L380mm x W290mm x H170mm

Labelling

Crop Year

Expiry Date DD/MM/YY

Lot Number 2- XXXX (33 is the regional code, xxxx is a four digit batch code.

Best before date.

STORAGE CONDITIONS

Store in cool, dry, odour free conditions away from direct sunlight

SHELF LIFE

12 months from date of cleaning

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FOOD INTOLERANCE DATA

<i>DOES THIS PRODUCT CONTAIN?</i>	<i>Y/N</i>	<i>COMMENTS</i>
Soya	N	
Nuts / Nut Oil (including any possible sources of contamination)	N	
Sesame Seeds and Derivatives	N	
Other Seeds	N	
Any added Sugar	N	
Honey	N	
Any added Salt	N	
Milk and Milk Derivatives	N	
Egg and Egg Derivatives	N	
Wheat and Wheat Derivatives	N	
Maize and Maize Derivatives	N	
Rye, Barley, Oats, Oat Bran.	N	
Gluten	N	
Modified Starch	N	
Lupin and Lupin Derivatives	N	
Fruit and Fruit Derivatives	Y	Sultanas are a fruit
Yeast and Yeast Derivatives	N	
Vegetables and Vegetable Derivatives	N	
Celery		
Garlic	N	
Crustaceans, Molluscs and their Derivatives	N	
Fish and their derivatives	N	
Meat or Meat Derivatives	N	
Added MSG	N	
Gelatine	N	
Additives	N	
Preservatives	N	
Any added colours	N	
Artificial Colour	N	
Azo and Coal Tar Dyes	N	
Glutamates	N	
Benzoates	N	
Sulphites	N	

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BHA/BHT	N	
Artificial Sweeteners	N	
Alcohols	N	
HVP/HPP/TVP	N	
Aspartame	N	
Caffeine	N	
Phenylalanine	N	
<i>IS THIS PRODUCT SUITABLE FOR</i>	<i>Y/N</i>	<i>COMMENTS</i>
Vegetarians	Y	
Vegans	Y	
Coeliacs	Y	
Kosher	Y	Certified

Authorised By:- *Janice Andrews* Date: 09.10.2012

A signed specification indicates a controlled specification.

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