



# SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX  
Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD 37-6  
06/11/08

## PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
ONK1125P	KIBBLED ONION PREMIER	3	15/07/2008	09/04/2013
<b>Description</b>	Produced from sound, mature, selected, hand harvested, clean white onions, free from damage, soli and cu Selected fresh onion are peeled, washed, inspected, sliced, air dried, milled and sieved to produce kibbled white onion.			
<b>Ingredients</b>	Dehydrated Onion.			
<b>Allergens</b>	-			
<b>Sensory</b>	Colour	Creamy white.		
	Flavour	Characteristic onion flavour, taste and pungency. Product is free from foreign odour and taints.		
	Texture	Firm and crisp.		
<b>Analytical</b>	Moisture	6% maximum		
	Acid Insoluble Ash	0.5% maximum		
	Total Ash	5% maximum		
	Heavy Metals	Lead: <1.0ppm Arsenic: <0.1ppm		
	Water Activity	0.6 maximum		
<b>Microbiological</b>	TVC	300,000/g maximum		
	Yeasts & Moulds	1000/g maximum		
	Coliforms	200/g maximum		
	E. coli	<10/g		
	Salmonella	Absent in 25g		
	Bacillus cereus	<100/g		
	Staphylococcus aureus	<20/g		
<b>Physical</b>	Metal Detection - In Line	0.3mm / 1mm Ferrous 0.35mm / 1.2mm Non Ferrous 0.5mm / 1.5mm Stainless Steel		
	Metla Detection - End Line	3.2mm Ferrous 4.5mm Non Ferrous 5.6mm Stainless Steel		
	Bulk Density	250 - 500 ml/100gms		
	Sieve Analysis	5% maximum retained on a 11.2mm sieve 45% maximum through a 3.35mm sieve 10% maximum through a 1.18mm sieve		
	Defects	1.5% maximum (root 1% max, skin 0.5% max)		
	Yield	1kg of product yields approx. 4.5 - 6kg of onions when reconstituted		



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ONK1125P	KIBBLED ONION PREMIER	3	15/07/2008	09/04/2013

Typical Nutritional Information per 100g		
Energy		349 kcal
Energy		1460 kJ
Protein		8.95 g
Carbohydrate		83.28 g
of which: sugars		37.41 g
Fat		0.46 g
of which: saturates		0.08 g
Fibre		9.20 g
Sodium		21.00 mg

USDA National Nutrient Database for Standard Reference, Release 21 (2008), NDB No: 11284.

<b>Labels</b>	Product name, net weight, batch code and best before date.
<b>Storage</b>	Store in a cool and dry place, temp below 22°C / 72°F and RH below 75%, free from the risk of contamination and the ingress of moisture. Store away from direct sunlight.
<b>Shelf Life</b>	24 months under correct storage conditions.
<b>Pack Size</b>	12.5kg
<b>Additional Information</b>	Country of Origin: India

<b>Approved by:</b>	Ian Clark
<b>Position:</b>	Technical Supply Manager
<b>Date Printed:</b>	04/08/2014

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### Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
2	13/12/2007	3	09/04/2013	Description	Updated as per new supplier spec
2	13/12/2007	3	09/04/2013	Sensory	Updated as per new supplier spec
2	13/12/2007	3	09/04/2013	Analytical	Updated as per new supplier spec
2	13/12/2007	3	09/04/2013	Microbiological	Updated as per new supplier spec
2	13/12/2007	3	09/04/2013	Physical	Updated as per new supplier spec
2	13/12/2007	3	09/04/2013	Nutritional Information	Updated as per new supplier spec
2	13/12/2007	3	09/04/2013	Storage	Updated as per new supplier spec
2	13/12/2007	3	09/04/2013	Shelf Life	Updated as per new supplier spec



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SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** KIBBLED ONION PREMIER

**Specification Number:** ONKI125P

**Allergy Issue Date:** 09/04/2013

**Allergy Issue No.:** 1

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



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Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	No	
Glutamates	No	
Other Additives	No	
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	No	
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	No	
Added Sugar	No	



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**Allergy Issue Date:** 09/04/2013

**Allergy Issue No.:** 1

Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	Yes	
Kosher Certified	Yes	
Muslim Diet (Halal)	Yes	
Halal Certified	Yes	

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

**Approved by:** Ian Clark  
**Position:** Technical Supply Manager  
**Date:** 04/08/2014

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