



H. Smith Food Group plc
TECHNICAL SPECIFICATION

Delightful 5mm Steam Cooked Sliced Chicken 5mm

HS Product Code : DS5

Spec Version : 1

Issue Date : 12/02/25

Issued By : HSFG

Review Date : 11/02/25

Spec Reference : DS5 001

Producer Details

Company Name :	H. Smith Food Group plc	Country of origin :	Thailand
Address :	24 Easter Industrial Park Ferry Lane South, Rainham, RM13 9BP	Factory Number :	TH06
Email :	enquiries@hsmithplc.com		
Telephone :	01708 878 888		
Technical Manager	Tijo George	Contact :	tijo@hsmithplc.com
Factory Accreditations :	BRC Halal		

Ingredients Declaration (as on label)

Chicken (99%), Salt

Product Summary

Legal name / product description :	Steam fully cooked chicken breast sliced 5mm individually quick frozen.
Declared case weight :	10.0Kg
Declared bag weight :	2.5Kg

Product Photograph



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Product Quality Standards

Product Calibration : Target weight : 12mm
Inner range : 3-18mm
Outer range :

Sensory Parameters (for product as sold) :

	Target	Reject
Appearance :	Characteristic of cooked chicken breast diced	
Colour :	White/ creamy steam cooked breast	Burnt or pink, under cooked slices
Aroma :	Characteristic of cooked chicken	Any off aroma
Flavour :	Characteristic of cooked chicken with slight hint of	Any off flavour
Texture :	Moist and Succulent with a pleasing meaty bite	Too hard, chewy and dry

Packaging Specification - Inner Box / Bag



Packaging Specification - Label

 STEAM COOKED SBB SLICED 5 MM <p>Ingredients: Chicken breast meat (99%), Salt</p> <p>Storage instructions: Keep frozen at -18°C or below. Once defrosted, store in chilled condition at < 4°C and use within 3 days. Do not refreeze once defrosted.</p> <p>Cooking instructions: Reheat from frozen. Microwave: place 5-6 pieces of the frozen product on a plate at 750W for 1-2 minutes, or until product is piping hot before serving.</p> <p>Packed for: H. Smith Food Group plc, 24 Easter Industrial Park Ferry Lane South, Rainham, Essex RM13 9BB, United Kingdom</p> <p>Production date/Frozen on: 15.01.25 Best before date: 15.07.24 Lot No.: 066015-01</p> <p>NET WEIGHT : 2.5 KGS e</p> <div style="text-align: center;">  5 060115 104896 Country of origin: Thailand </div>	 STEAM COOKED SBB SLICED 5 MM <p>Ingredients: Chicken breast meat (99%), Salt</p> <p>Storage instructions: Keep frozen at -18°C or below. Once defrosted, store in chilled condition at < 4°C and use within 3 days. Do not refreeze once defrosted.</p> <p>Cooking instructions: Reheat from frozen. Microwave: place 5-6 pieces of the frozen product on a plate at 750W for 1-2 minutes, or until product is piping hot before serving.</p> <p>Packed for: H. Smith Food Group plc, 24 Easter Industrial Park Ferry Lane South, Rainham, Essex RM13 9BB, United Kingdom</p> <p>Production date/Frozen on: 15.01.25 Best before date: 15.07.24 Lot No.: 066015-01_02</p> <p>NET WEIGHT : 2.5 KG x 4 (10 KG) e</p> <div style="text-align: center;">  5 060115 104896 Country of origin: Thailand </div>
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Packaging Specification - Outer Carton



Packaging Specification

Outer Packaging		Inner Packaging	
Description :	Corrugated Cardboard box.	Description :	Polyethene bag
Colour :	White	Colour :	Blue bag.
Material :	Paper	Material :	Polyethene bag
Weight :	520 +/-20g	Weight :	19g
Ext. Dimensions (LxWxH) :	388 x 288 x 235mm	Ext. Dimensions (LxH) :	410 x 290mm
Closure :	Tape	Closure :	Heat sealed
Palletisation :		Gauge / thickness :	

Traceability Coding / Format

Outer barcode :	5060114948402	Inner barcode :	5060114948396
Production date :	DD/MM/YY	Best before date :	DD/MM/YY
Batch / lot No :	06AABBB-CC		

Pallet Configuration

Bag weight :	2.5Kg
Bags per case :	4
Cases per layer :	10
Layers per pallet :	7
Cases per pallet :	70
Height of pallet (including wood pallet) :	1.7

Recycling

Is primary packaging recyclable	Yes	Is the packaging made up from more than 30% recycled material	Yes
Is secondary packaging recyclable	Yes		
Is tertiary packaging recyclable	Yes		



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Storage Conditions		Shelf Life	
Frozen / Ambient / Chill :	Frozen	Shelf life from production date :	18 months
Storage temperature °C :	< -18°C	Minimum shelf life on delivery to H. Smith :	12 months
Storage temp once defrosted °C :	Chill < 4°C		

Keep frozen at -18°C or below. Do not re-freeze once defrosted.

Product Defects : All products to be free from extraneous foreign matter			
Parameter	Limits	Parameter	Limits
Hard bone > 5mm	Nil	Cartilage > 5mm	Nil
Hard bone < 5mm	1 per 250kg	Cartilage < or equal too 5mm	5 per 250kg
Soft bone > 5mm	Nil	Blood spots < or equal to 3mm	3 per 250kg
Soft bone <5mm	1 per 250kg	Bruising < or equal to 3mm	3 per 250kg
Feathers	Nil	Freezer burn	Nil

Intolerance Information	Product Contains	Allergen Free Site	
		Yes / No	Comments
Peanuts / peanut products	No	Yes	
Nuts / nut products	No	Yes	
Sesame / sesame products	No	Yes	
Fish / fish products	No	Yes	
Molluscs	No	Yes	
Crustaceans	No	Yes	
Egg / egg products	No	No	
Milk / dairy products (including lactose)	No	No	
Soya / soya products	No	No	
Cereals containing gluten and products thereof	No	No	
Mustard / mustard products	No	No	
Celery / celery products (including celeriac)	No	No	
Lupin / lupin products	No	Yes	
Sulphites (> 10mg/kg SO ₂ from E220 to E228)	No	No	
Preservatives	No		
Benzoates (> 1mg/kg from E210 to E219)	No	This Product is Suitable For	
Flavourings	No		Yes / No
Maize / maize products	No	Vegetarian diet	No
Yeast / yeast derivatives	No	Vegan diet	No
Hydrolysed vegetable protein (HVP)	No	Coeliacs	Yes
Beef / bovine products	No	Halal	Yes
Pork / porcine products	No		
Lamb / ovine products	No	Bird Feed Regimes (if applicable)	
Game / game products	No		Yes / No
Poultry / poultry products (except eggs)	Yes	GMO Free	Yes
Mechanically seperated / recovered meat	No	Fish protein free	Yes
GMO	No	Mamalian / avian	Yes
Any novel food ingredients	No	protein and fat free	



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Nutrition Information

Typical Values	Per 100g (as sold)	Analytical / theoretical
Energy (kJ)	534	Analytical
Energy (kcal)	126	Analytical
Protein [N x 6.25] (g)	28	Analytical
Available carbohydrate (g)	1.1	Analytical
of which sugars (g)	0	Analytical
Fat (g)	0.6	Analytical
of which saturates (g)	0.2	Analytical
Dietary fibre (g)	0	Analytical
Sodium (g)	0.2	Analytical
Salt equivalent [Na x 2.5] (g)	0.46	Analytical

Irradiation

Has this product undergone an ironising or irradiation treatment?		No
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Microbiological Standard

Test	Target	Maximum Acceptable	Reject	Frequency
Aerobic colony count (ACC), 30°C	< 1 X 10 ³ cfu/g	1 x 10 ³ - 1 x 10 ⁵ cfu/g	>1 x 10 ⁵ cfu/g	Every batch
Coliforms	<100 cfu/g	10-500	>500g	Every batch
Enterobacteriaceae	<100	500	1000	
Escherichia coli	Absent	Absent	Present	Every batch
Staphylococcus aureus	Absent	Absent	Present	Every batch
Salmonella species	Absent	Absent	Present	Every batch
Listeria species	Absent in 25g	Absent	Present	Every batch
Listeria monocytogenes	Absent in 25g	Absent	Present	Every batch

Cooking / Reheating Instructions

Oven Bake	
Air fry	N/a
Deep fry	N/A
Microwave	Allow diced chicken to thaw to 0-4 deg C. Place pieces of diced chicken on microwave safe plate and
RTE	Yes.

