



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-6
06/11/08

PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
GRMI125	GRAVY MIX	6	14/04/1998	09/07/2010
Description	A dry blend consisting of starches, salt, flavour and colour components, which, on reconstitution as directed will produce a brown gravy suitable for use with roast or grilled meats, or in stews and casseroles.			
Ingredients	Wheat Flour, Maize Starch, Salt (contains anti-caking agent E535), Sugar, Hydrolysed Vegetable Protein (derived from soya, contains colour E150d), Flavour Enhancer E621, Colour E150c, Onion Powder (contains anti-caking agent E470a), Hydrogenated Palm Oil, Yeast Extract, Flavouring (contains flavour enhancers: E621, E631 and E627), Citric Acid E330, Spice Extract (contains anti-caking agent E551).			
Allergens	Gluten, Soya.			
Instructions	1kg of gravy mix requires 16 litres of water. Mix the required amount of gravy mix with a little of measured water. Add the remaining water and bring to the boil, stirring continuously. Simmer for 5 minutes before serving.			
Microbiological	E. coli	<10/g		
	Salmonella	Absent in 25g.		
Physical	Yield	1kg of Gravy Mix will yield approximately 16 litres of gravy.		
	Metal Detection	3.5mm Ferrous 4.0mm Non Ferrous 5.0mm Stainless Steel.		
Typical Nutritional Information per 100g	Energy	314 kcal		
	Energy	1329 kJ		
	Protein	6.33 g		
	Carbohydrate	63.54 g		
	of which: sugars	10.02 g		
	Fat	3.82 g		
	of which: saturates	2.09 g		
	Fibre	1.56 g		
	Sodium	6218.62 mg		
	Nutritional information calculated from dry ingredients.			
Labels	Product name, net weight, ingredient declaration, batch code and best before date.			
Storage	Store in a cool, dry place, free from the risk of contamination and ingress of moisture.			
Shelf Life	12 months under correct storage conditions.			
Pack Size	12.5kg and various pack sizes available.			
Additional Information	Manufactured in the UK			



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Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
GRMI125	GRAVY MIX	6	14/04/1998	09/07/2010

Approved by: Sarah Howard
Position: Technical Services Manager
Date Printed: 04/08/2014

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Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
5	09/07/2008	6	09/07/2010	Ingredients	Additive details included within ingredients.
5	09/07/2008	6	09/07/2010	Physical	Metal detection sensitivities added.



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SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GRAVY MIX

Specification Number: GRMI125

Allergy Issue Date: 09/07/2010

Allergy Issue No.: 4

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	Yes	Wheatflour.
Rye	No	
Barley	Yes	Malt extract present in flavouring.
Oats / Oat Bran	No	
Triticale	No	
Gluten	Yes	Wheatflour.
Maize and Maize Derivatives	Yes	European non-gm native maize. Hydrolysed maize protein present. Maltodextrin derived from maize present.
Soya / Soya Products	Yes	Hydrolysed soya protein present.
Modified Starches	Yes	Modified maize starch and maltodextrin derived from maize present in flavourings.
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	Yes	Caramel colour E150c. Colour E150d present in HVP.
Added Natural Colours	No	
Artificial Flavours	Yes	Process flavours.
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	<10mg/kg.
Other Preservatives	No	



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10/03/09

ALLERGY INFORMATION

PRODUCT: GRAVY MIX

Specification Number: GRM125

Allergy Issue Date: 09/07/2010

Allergy Issue No.: 4

Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	Yes	E621
Glutamates	Yes	E621
Other Additives	Yes	Acidity regulator E330. Anti-caking agent E535 present. Acidity regulator E334 present. Processing aid E477 present. Flavour enhancers E631 and E627 present. Anti-caking agent E551 and E1518 in spice extract. Anti-caking E470a in Onion Powder.
Yeast / Yeast Extract	Yes	Yeast extract.
HVP / TVP	Yes	HVP.
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	Yes	Hydrogenated palm oil. Sunflower oil present.
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	Yes	
Added Sugar	Yes	



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ALLERGY INFORMATION

PRODUCT: GRAVY MIX

Specification Number: GRM1125

Allergy Issue Date: 09/07/2010

Allergy Issue No.: 4

Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	No	
Kosher Certified		
Muslim Diet (Halal)		
Halal Certified		

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

Approved by: Sarah Howard
Position: Technical Services Manager
Date: 04/08/2014

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