



Midland Chilled Foods Ltd Sandwich Filling Specifications

Specification Document Control

PRODUCT NAME:	Christmas Mix Sandwich Filling	
PRODUCT CODE:	1 KG – SO599	2 KG – SO699
	10 KG – SO799	

Issue Date	Revision No.	Supersedes Specification dated	Issued By	Amendments Made
11.11.2010	01		Stacey Dean	
13.12.2010	02	11.11.2010	Stacey Dean	Addition of packaging and legal information.
14.11.2011	03	13.12.2010	Gemma Wood	Addition of flow diagram, update of mayonnaise, micro and addition of 2Kg, 10Kg packaging.

SUPPLIER INFORMATION

SUPPLIER: Midland Chilled Foods Ltd.	POINT OF MANUFACTURE: If different
ADDRESS: Stringes Lane Willenhall West Midlands WV13 1LX	ADDRESS:
TEL No: 01902 366004	TEL No:
FAX No: 01902 634598	FAX No:
Technical Department	Eddie Greaves
Specifications Technologist	Gemma Wood

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INGREDIENT INFORMATION		
PRODUCT TITLE:	Christmas Mix Sandwich Filling	
DESCRIPTION OF PRODUCT:	Mayonnaise mixed with diced turkey, sausage, bacon pieces, cranberry sauce, onions and a hint of sage.	
PRODUCT SHELF LIFE:	P+10 Days	
INGREDIENT DECLARATION:	Mayonnaise (37%) [Water, Rapeseed Oil, Vinegar, Thickener: E1422 (from Maize), Pasteurised Egg Yolk, Sugar, Salt, Mustard, Stabilisers: E412, E415, Preservative: E202, Acidity Regulator: E330], Diced Turkey (35%) [Turkey, Salt, Dextrose, Thickener: E1422 (from Maize), Emulsifiers: E407, E451, Paprika, Spices], Cooked Bacon (10%) [Pork Bellies, Salt, Preservative: E250, Antioxidant: E301], Sausage (10%) [Pork, Water, Rusk, Pork Fat, Salt, Wheat Flour, Wheat Starch, Ginger, Preservative: E223, Stabiliser: E451(i), Antioxidant: E331, Yeast Extract, Flavouring {contains Celery}, Spices, Herb Extract], Cranberry Sauce (5%) [Sugar Syrup, Cranberries, Water, Gelling Agent: E440(a), Acidity Regulators: E331, E333, Preservative: E202], Dehydrated Onion (2%), Rubbed Sage (1%).	
NUTRITIONAL INFORMATION: Source: Nutricalc Values quoted should be used for guidance purposes only. NOTE: The information stated is given in good faith and is based upon the product formulation and data provided by raw material suppliers. Whilst we make every effort to obtain assurances from our suppliers regarding the nutritional data supplied, manufacturers and/or suppliers do not always test their materials to obtain nutritional data and therefore will not always provide absolute value.	Typical Values	Per 100g
	Energy	1092 kJ 263 kcal
	Protein	12.7g
	Carbohydrate Of which sugars	6.3g 3.6g
	Fat Of which Saturates	20.8g 2.7g
	Fibre	0.9g
	Sodium	0.61g
	Allergens and special dietary requirements	Product Contains: Celery, Egg, Sulphites, Gluten, Mustard Although every care has been taken to remove all bones, some small bones may remain.
DATE CODING INFORMATION:	Use by	

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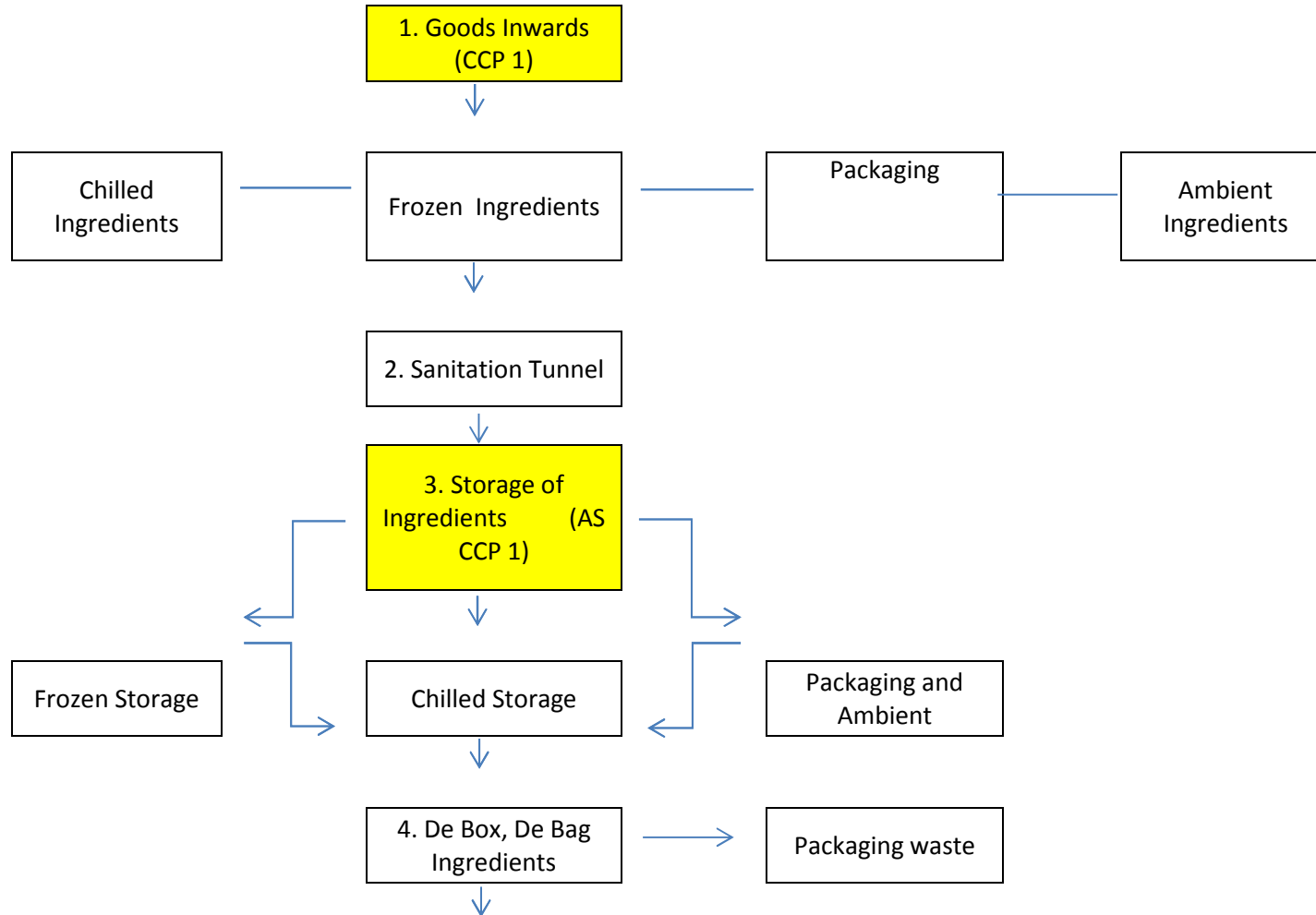
INSTRUCTIONS FOR USE:	Keep Product Refrigerated
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	<5 ⁰ c

RECIPE INFORMATION				
Ingredient	Supplier	Weight (g)	%	Country Of Origin
Mayonnaise	CONFIDENTIAL	370g	37%	UK, EU.
Diced Turkey		350g	35%	UK, EU.
Bacon Pieces		100g	10%	EU, UK, China.
Sausage		100g	10%	EU, UK, China.
Cranberry Sauce		50g	5%	UK.
Dehydrated Onion		20g	2%	India.
Rubbed Sage		10g	1%	Turkey.

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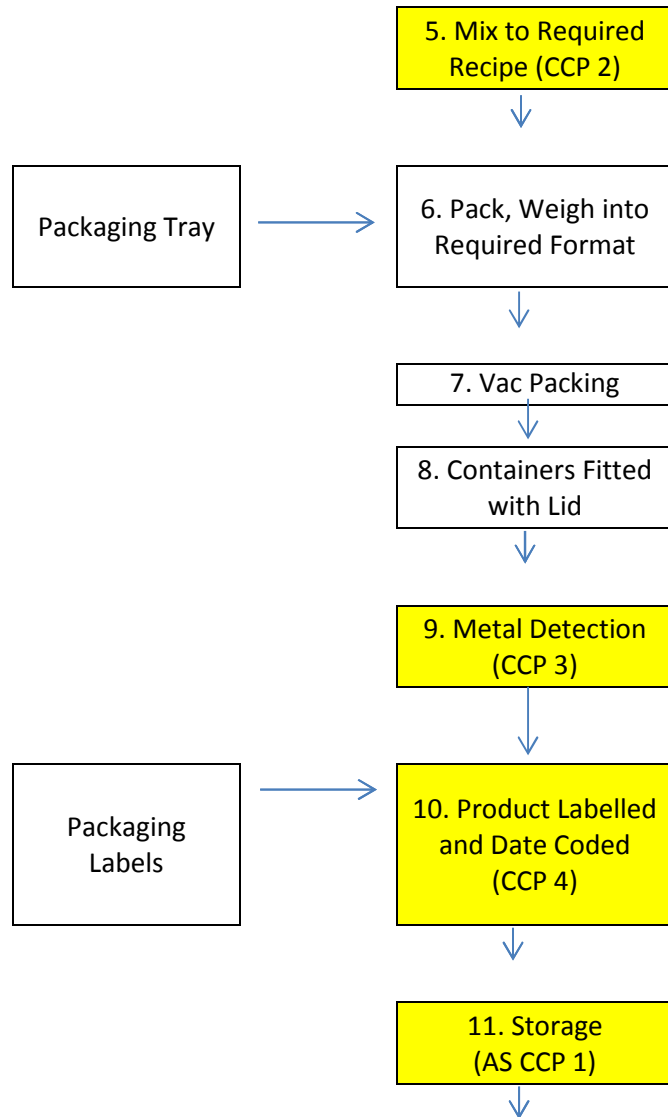
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12. Distribution (AS
CCP 1)



Denotes CCP

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FINISHED PACK INFORMATION

MINIMUM WEIGHT	1Kg	2Kg	10Kg
NUMBER OF UNITS PER PALLET	450	125	64
LAYERS PER PALLET	5	5	4

PRIMARY CONTACT PACKAGING

Item	Material	Weight	Dimensions
1Kg Tub			
Easypac Tub 1200 TP	Polypropylene	40g	190mmx126mmx63mm
Easypac Lid 1200	Polypropylene	17g	188mmx125mm
2Kg Tub			
Easypac Tub 2400 TP	Polypropylene	60g	160mmx90mm
Easypac Lid 2400	Polypropylene	26g	176mm x10mm
10Kg Tub			
10L Container	Polypropylene Co-Polymer Food Grade	335g	268mmx230mmx265mm
Lid	Polypropylene Co-Polymer Food Grade	64g	283mmx16mm

SECONDARY PACKAGING

Item	Material	Weight	Dimensions

MINIMUM ORDER REQUIREMENTS

N/A

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MICROBIOLOGICAL CRITERIA

Tests	Target	Acceptable	Reject
T.V.C	<10 ⁴	10 ⁴	>10 ⁵
E. coli	<10	10	>10 ²
S. aureus	<10	10	>10 ²
Coliforms	<10 ²	10 ²	>10 ³
Salmonella	Absent in 25g	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Absent in 25g	Present in 25g

ORGANOLEPTIC & PHYSICAL PROPERTIES

FLAVOUR	Creamy, slightly acidic mayonnaise mixed with typical of cooked turkey breast, meaty bacon pieces and savoury pork sausage, with sweet, slightly tart cranberry sauce, pungent onion and fragrant sage.
TEXTURE	Thick, smooth mayonnaise with tender turkey free from excessive chewiness or gristle, firm bacon, crisp skinned sausages, free flowing cranberry sauce with soft berries, soft onions and coarse sage flecks.
APPEARANCE	White/off white mayonnaise mixed with diced creamy coloured turkey, diced dark pink bacon, lightly browned sausage pieces, red free flowing cranberry sauce with visible berries, browned onions and green flecks of sage.
ODOUR	Creamy, slightly acidic mayonnaise mixed with typical of cooked turkey breast, meaty bacon pieces and savoury pork sausage, with sweet, slightly tart cranberry sauce, pungent onion and fragrant sage.



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FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable		Comments
Free from Milk or Milk Derivatives	YES		
Free from Lactose	YES		
Free from Egg and Egg Derivatives		NO	Mayonnaise – Pasteurised Egg Yolk.
Free from Animal Products		NO	Mayonnaise, Diced Turkey, Bacon + Sausage.
Free form Gelatine	YES		
Free from Rennet	YES		
Free from Beef & Beef Bi-products – Country of origin required.	YES		
Free from Offal	YES		
Free from Bovine Collagen & Protein Extracts	YES		
Free from Beef Fat & Suet	YES		
Free from Beef Stock and Extracts	YES		
Free from MRM (Mechanically Recovered Meat)	YES		
Free from Pork & Pork Products- Country of origin required.		NO	Cooked Bacon – EU, UK, China + Sausages – EU, UK.
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES		
Free from BHA / BHT	YES		
Free form Azo Colours and Coal Tar Dyes	YES		
Free from Wheat & Wheat Derivatives		NO	Sausages – Wheat Flour, Wheat Starch + Rusk.
Free from Barley	YES		
Free from Oats spelt	YES		
Free from Rye	YES		
Free from Karmut	YES		
Free from Lupin	YES		
Free from Hybrid Strains	YES		
Free from Gluten		NO	Sausages – Wheat Flour + Wheat Starch, Rusk.
Free from Glutamates e.g. MSG	YES		
Free from Benzoates	YES		
Free from Sulphites		NO	Sausages – Sodium Metabisulphite.
Free from Nuts, Nut Oils & Nut Derivatives	YES		
Free from Sesame Seeds and Derivatives	YES		
Free from Soya and Soya Derivatives	YES		
Free from Maize		NO	Mayonnaise – Modified Maize Starch, Xanthan Gum + Diced Turkey – Modified Maize Starch.
Free from Maize Derivatives		NO	Mayonnaise – Modified Maize Starch, Xanthan Gum + Diced Turkey – Modified Maize

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			Starch.
Free from Hydrogenated Vegetable Protein or Derivatives	YES		
3-MCPD (3-Monochloropropane-1, 2-diol) <10ppb Confirmed by Analysis	YES		
Free from Fruit & Fruit Derivatives		NO	Cranberry Sauce – Cranberries.
Free from Vegetable & Vegetable Derivatives		NO	Mayonnaise – Rapeseed Oil + Dehydrated Onions.
Free from Yeast & Yeast Derivatives		NO	Sausages – Yeast Extract.
Free from Garlic	YES		
Free from Honey	YES		
Free from Shellac	YES		
Free from Aspartame	YES		
Free from Celery / Celeriac		NO	Sausages – Flavouring (contains Celery).
Free from Mustard		NO	Mayonnaise.
Free from Latex	YES		
Free from Artificial Colours	YES		
Free from Artificial Flavours	YES		
Free from Added Salt		NO	Mayonnaise, Turkey, Sausages + Bacon.
Free from Added Sugar		NO	Mayonnaise + Cranberry Sauce.
Free from Additives		NO	Mayonnaise – Thickener: E1422 (from Maize), Stabilisers: E412, E415, Preservative: E202, Acidity Regulator: E330, Diced Turkey – Thickener: E1422 (from Maize), Emulsifiers: E407, E451, Cooked Bacon – Preservative: E250, Antioxidant: E301, Sausages – Preservatives: E223, Stabiliser: E451(i), Antioxidant: E331 + Cranberry Sauce – Gelling Agent: E440(a), Acidity Regulator: E331, E333, Preservative: E202.
Free from Irradiated Foodstuffs	YES		
Free from Genetically Modified Organisms	YES		
Suitable for Vegetarians		NO	
Suitable for Ova Lacto Vegetarians		NO	
Suitable for Vegans		NO	
Suitable for Coeliacs		NO	
Suitable for Lactose Intolerance	YES		

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Suitable for Nut Allergy Suffers		NO	Although Nuts are not directly handled on site we are unable to guarantee that all products are nut free.
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GENETICALLY MODIFIED ORGANISM INFORMATION

Does the product or any of its ingredients contain any genetically modified material whether viable or not?		NO
Is the material or any of the processing aids produced from genetically modified material, whether viable or not?		NO
Has the material or any of the processing aids been significantly changed as a result of genetic modification?		NO
Have genetically modified organisms been used as processing aids or additives or to produce processing aids or additives used in connection with the production of the food or any of its ingredients?		NO
Does the product or any of its ingredients contain Soya or maize?	YES	
If the product or any of its ingredients does contain Soya or maize is it from a GMO free source?	YES	
Does the product or any of the product ingredients contain, or is it produced using any potential derivatives of Soya or maize e.g. Soya bean oil, lecithin, glucose, maltodextrin, ascorbic acid, citric acid etc?	YES	
If the product or any of its ingredients is produced using any of the above is it from a GMO free source?	YES	
Can you trace back to the source to confirm Genetically Modified Maize?	N/A	
Can you trace back to the source to confirm Non-Genetically Modified Maize?	YES	
Can you trace back to the source to confirm Non-Genetically Modified Soya?	N/A	
Can you trace back to the source to confirm Genetically Modified Soya?	N/A	

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Please list all ingredients and provide full details of Maize or Maize derivatives, Soya or Soya derivatives used in the product including country of origin, source and traceability

INGREDIENTS	SUPPLIER SITE	COUNTRY OF ORIGIN	TRACEABILITY
Mayonnaise <ul style="list-style-type: none">Modified Maize StarchXanthan Gum	Confidential	UK.	YES
Diced Turkey <ul style="list-style-type: none">Modified Maize Starch		UK, EU.	YES



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LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Midland Chilled Foods Ltd.

This product, packaging and production factory comply with current U.K and E.U. regulations/legislation and relevant codes of practice.

The packaging materials comply with all current U.K and E.U regulations/legislation relating to materials and articles in contact with food.

This specification is to remain the property of Midland Chilled Foods Ltd and is not to be shown to any unauthorised party.

SPECIFICATION AND WARRANTY AGREED

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE

MIDLAND CHILLED FOODS LTD

..... TECHNICAL DEPARTMENT

.....DATE

...*Gemma Wood*.....SPECIFICATIONS TECHNOLOGIST

.....14.11.2011.....DATE

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